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August 4, 2023

British Columbia Utilities Commission Suite 410, 900 Howe Street Vancouver, B.C. V6Z 2N3

Attention: Patrick Wruck, Commission Secretary

Dear Patrick Wruck:

Re: FortisBC Energy Inc. (FEI)

Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (Application) ~ Project No. 1599365

FEI Rebuttal Evidence to the Residential Consumer Intervener Association (RCIA) Intervener Evidence

In accordance with the further regulatory timetable established in British Columbia Utilities Commission Order G-115-23, FEI hereby files its Rebuttal Evidence on the RCIA Intervener Evidence in the above referenced proceeding.

If further information is required, please contact the undersigned.

Sincerely,

FORTISBC ENERGY INC.

Original signed:

Sarah Walsh

Attachments

cc (email only): Registered Interveners



Application for Approval of a Certificate of Public Convenience and Necessity for the Interior Transmission System Transmission Integrity Management Capabilities Project

> Rebuttal Evidence of FortisBC Energy Inc.

to the Intervener Evidence filed by the Residential Consumer Intervener Association (RCIA)

August 4, 2023

11.REBUTTAL TO THE EVIDENCE OF RYALL ENGINEERING2LIMITED

3 Q1: What is the purpose of this Rebuttal Evidence?

- A1: In this Rebuttal Evidence, FEI responds to the evidence of Ryall Engineering Limited
 (REL) filed by the Residential Consumer Intervener Association (RCIA)¹ and RCIA's
 responses to information requests (IRs) on that evidence.² The capitalized terms in this
 Rebuttal Evidence are defined in the Application. For example, "FEI" or the "Company"
 refers to FortisBC Energy Inc.
- 9 Although FEI has addressed a number of matters in this Rebuttal Evidence, FEI's silence
 10 on any particular matter should not be construed as agreement.

11 Q2: What are the key claims made by REL in its evidence?

- 12 A2: REL makes two primary recommendations in its evidence.
- First, REL recommends that FEI delay the installation of the pressure reducing equipment at the East Kootenay Exchange (Yahk Station)³ until FEI receives feedback from the ILI vendor that there are too many instances of severe cracking for FEI to address prior to the next winter peak demand on the ITS.
- Second, REL recommends delaying the removal of selected heavy-wall segments on the
 SAV VER 323 and KIN PRI 323 pipelines until the initial EMAT ILIs confirm that these
 heavy-wall segments have actually caused a loss of ILI data.

20 Q3: Please summarize FEI's response to these claims.

A3: REL's recommendations are based on false premises and assumptions which do not align with FEI's proactive and systematic management of threats to the integrity of its transmission pipeline systems, industry practice, and the goal-oriented statutory and regulatory obligations it is subject to. Contrary to REL's evidence, FEI needs to install pressure reducing equipment at the Yahk Station to support its EMAT ILI activities, and the proactive replacement of the three heavy-wall pipeline segments within the Project scope are both cost-effective and prudent.

¹ Exhibit C2-6.

² Exhibits C2-7 to C2-9.

³ REL refers to this station as the "EKE Station".

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- Q4: How is the remainder of this rebuttal evidence organized?
- 2 A4: FEI's Rebuttal Evidence is organized as follows:
 - 1) In Section 2, FEI rebuts REL's evidence regarding the installation of pressure reducing equipment at the Yahk Station.
- 5 2) In Section 3, FEI rebuts REL's evidence regarding the removal of heavy-wall 6 segments on the SAV VER 323 and KEN PRI 323 pipelines.
 - 3) Section 4 concludes this Rebuttal Evidence.

8 2. INSTALLATION OF PRESSURE REDUCING EQUIPMENT AT 9 YAHK STATION IS REQUIRED TO SUPPORT EMAT ILI ACTIVITIES

- 10Q5:On page 10 of its evidence, REL states that, a vendor will indicate to FEI whether11there are any instances of severe cracking "soon after" completing the EMAT ILI12runs. In support of this, REL states in footnote 4 that, based on Exhibit B-113Application Appendix D pp. 2, 4 and CTS TIMC CPCN Proceeding Exhibit B-1 p. 89:
- 14The CPH BUR 508 EMAT ILI was completed in September 2020 and15FEI received confirmation from the ILI vendor that "there was no16severe cracking identified". This confirmation was received no later17than five months following the ILI as FEI incorporated this information18into its CTS TIMC CPCN Application filed on February 11, 2021.

19 Can FEI in fact rely on ILI vendors to inform FEI of any instances of severe cracking 20 "soon after" completing an ILI run?

- A5: No, FEI cannot rely on the fact that vendors will inform it of instances of severe cracking
 "soon after" completing an ILI run. As part of undertaking the CTS TIMC pilot project,
 vendors provided results on a "best efforts" basis, but FEI did not have certainty regarding
 when the vendor would provide results. In particular, the identification and sizing of
 cracking features identified through an EMAT ILI run (unlike other tools) generally requires
 more human intervention and interpretation before results are provided.
- 27 Based on information provided by vendors, which aligns with informal information from 28 FEI's peer transmission pipeline operating companies, FEI currently assumes a vendor 29 reporting timeframe of up to 180 days (6 months) for EMAT ILI runs on the CTS. However, 30 this reporting timeframe may change as industry adoption of EMAT ILI tools continues to 31 increase. Vendor capacity to perform post-inspection data interpretation, analysis and 32 reporting is already becoming increasingly constrained by current available resources. Therefore, by the time of the first EMAT ILI runs on the ITS, vendor reporting timeframes 33 34 could be longer than up to 180 days.

Q6: On page 10 of its evidence, REL states that: "FEI does not need to address every feature found by the EMAT ILI prior to the winter peak, only the most severe features which necessitate the pressure reduction." Is this correct?

A6: No, REL's statement is not entirely correct in that the severity of the crack features in relation to others (e.g., whether they are the "most severe") is not relevant. Rather, FEI will need to address all features that require a pressure reduction, which is determined by the severity of each of the crack features (i.e., failure potential). FEI cannot know in advance of running the ILI tool how many features will need to be addressed and whether it will be only a small subset of the overall features, which REL appears to imply.

10Q7:In the response to CEC-RCIA IR1 1.4, REL states that it "does not expect that FEI11needs one month to examine the ILI vendor's initial reporting to determine whether12the independent pressure reducing equipment needs to be installed." Is REL's13conclusion correct?

- A7: No. FEI estimates that it will take approximately 30 to 60 days (1 to 2 months) for FEI to
 complete its initial review of the vendor's initial report and identify potentially injurious
 cracking on the pipeline requiring a pressure reduction.
- 17 During the 30-60 days of the initial review process, FEI conducts the following activities:
- FEI validates the accuracy of EMAT ILI tool reporting, including assessing reported
 cracks and the findings of initial integrity digs.
- 20 2) FEI reviews crack-like features for their failure potential, including by completing
 21 integrity digs and analyzing findings.
- 3) FEI evaluates whether identified cracking interacts with other ILI tool findings (e.g., corrosion).
- Through this initial review process, FEI could identify cracking requiring a pressure reduction that was not previously identified by the vendor.

Q8: In the response to CEC-RCIA IR1 1.4, REL also draws a parallel between the YAH TRA 323 pipeline and the CTS TIMC pilot project, stating that "there were no critical indications identified in the vendor's initial reports on the CTS pilot project EMAT ILIs." Is this a valid comparison?

A8: No. While REL is correct that there were no "critical" indications (i.e., no indications that
 required an immediate pressure reduction) identified in the vendor's initial EMAT ILI
 reports on the CTS TIMC pilot project, the extent and severity of the findings of the pilot
 project pipelines are not an indicator of the extent and severity of cracking that will
 potentially be found on other pipelines, including the YAH TRA 323 pipeline on the ITS.

- Q9: On page 10 of its evidence, REL observes (based on FEI's response to RCIA IR2
 23.1) that the installation of a PRS will take approximately 35 days if the materials
 are already procured and ready. Is there the potential for the installation to take
 longer than 35 days? If so, please explain.
- 5 A9: Yes, while REL's analysis correctly assumes scheduled site activities to prepare and 6 install the PRS will take approximately 35 days, FEI clarifies that this is a best-case 7 scenario that only considers the time it would take to install the bypass, yard piping and 8 complete the PRS tie-in. It does not account for the following considerations.
- 9 First, the 35-day estimate does not include the time it will take to contract, schedule and 10 mobilize a construction contractor to complete the work on short notice. FEI estimates that 11 it may take several weeks to coordinate resources and mobilize to the Yahk Station, 12 extending the completion of the PRS installation to approximately 60 days.
- If FEI resources conducting integrity digs could be diverted to complete the installation of
 the PRS at the Yahk Station, as suggested by REL, delaying the installation of the PRS
 until after the EMAT ILI run would divert critical labour resources from completing integrity
 digs and repairs on the YAH TRA 323 pipeline. These labour resources would first need
 to demobilize from other active assignments before then mobilizing to the Yahk Station,
 extending the installation duration by up to 10 additional days (i.e., a total of 45 days).
- Second, the 35-day estimate does not contemplate events outside of FEI's control, such
 as forest fires or extreme weather events, that could impede FEI's ability to meet this
 timeline. In particular, the time required to install the PRS would increase if access (e.g.,
 fire closures) or working conditions (e.g., smoke, extreme heat) are degraded, such that
 they are worse than typical conditions in the area.

Q10: On page 11 of its evidence, REL states that its recommended approach follows the same logic as FEI's approach to installing pressure reducing equipment at compressor stations. How does FEI respond?

A10: REL's approach does not follow the same logic. As discussed in the response to BCUC
 IR2 21.4, the modifications to the control and safety system at five existing facilities are
 limited to the on-site installation of pressure safety valves onto existing flanges, plug-in
 modifications to existing pressure switches and minor reprogramming of existing control
 systems. It does not require the intrusive installation procedures to manually bypass
 operations and complete the significant alterations to the Yahk Station that are required
 to install the PRS, as outlined in the response to RCIA IR2 23.3.

Q11: On page 10 of its evidence, REL concludes that, assuming FEI completes an EMAT ILI run on the YAH TRA 323 pipeline in the second quarter of the year, FEI would have nearly five months to receive preliminary feedback from the ILI vendor before

1 it would need to install the PRS. Is it feasible to install the proposed PRS after 2 receiving the results of the baseline EMAT ILI run?

- A11: No. As outlined below, it is not feasible to defer installation of this PRS until after feedback
 has been received from the vendor.
- 5 First, as explained in A5 above, FEI's current expectation is that EMAT ILI reporting with 6 respect to cracks over the full length of the EMAT-inspected pipeline could be provided by 7 the vendor up to 180 days (6 months) following a given tool run. While vendors provide 8 results on a "best efforts" basis (i.e., anytime between the EMAT tool run date and the 9 180-day timeframe), FEI cannot rely on, or predict with certainty, when reporting will be 10 received.
- Second, as explained in A7 above, after the report from the vendor has been received,
 FEI must undertake its own initial analysis and assessment of vendor-provided
 information, which FEI expects will take approximately 30 to 60 days (1 to 2 months).
 Importantly, these activities may result in the identification of cracking requiring a pressure
 reduction that was not previously identified by the vendor.
- In the table below, FEI outlines the feasible timelines to complete the EMAT ILI tool run,
 receive and interpret the vendor report, and install the proposed PRS at the Yahk Station.
 This table relies on the following assumptions:
- Based on the weather in the region where the YAH TRA 323 pipeline is located, suitable hydraulic conditions to run ILI tools are generally available between late-March and late-October, although in the operational history reviewed by FEI (from the past approximately 10 years) FEI has only performed tool runs on this pipeline between April and May.
- The vendor provides its preliminary report between approximately 120 days to 180 days (4 to 6 months) following the tool run.
- FEI conducts initial reviews, including conducting initial validation digs, based on
 the results of the preliminary report within 30 to 60 days (1 to 2 months) of receiving
 the vendor report.
- Mobilization of contract resources, completion of the work to install and commission the PRS at the Yahk Station takes approximately 60 days (2 months) following identification of cracking.
- 32 As shown in the table below, there are no feasible scenarios as either:

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- the EMAT ILI tool cannot be run due to hydraulic conditions (January, February, November, and December); or
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 2) if the tool run can be completed, there is a possibility that PRS will be required
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 when it is not feasible to install (December to April). FEI expects that it could

identify cracking requiring a pressure reduction, and would need to respond by reducing the pressure, any time between the earliest and the latest dates, thus making each scenario not feasible.

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As such, FEI cannot wait until after the EMAT ILI run to install the PRS at Yahk Station.

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Table 1: Timeline and Feasibility of YAHK Station PRS Installation

Tool Run Red – Not feasible due to hydraulic conditions Orange – Potentially feasible with	Vendor Identifies Cracking and FEI Determines a Pressure Reduction is Required		FEI Identifies Cracking and FEI Determines a Pressure Reduction is Required		PRS is Operational Red – Not feasible due to weather conditions Orange – Potentially feasible with weather conditions Green – Feasible with weather conditions		-easible?
Green – Feasible with hydraulic conditions	Earliest (4 mo. after EMAT run)	Latest (6 mo. after EMAT run)	Earliest (1 mo. after vendor earliest)	Latest (2 mo. after vendor latest)	Earliest (2 mo. after vendor earliest)	Latest (2 mo. after FEI latest)	
Jan							No
Feb							No
Mar	Jul	Sept	Aug	Nov	Sept	Jan	No
Apr	Aug	Oct	Sept	Dec	Oct	Feb	No
May	Sept	Nov	Oct	Jan	Nov	Mar	No
Jun	Oct	Dec	Nov	Feb	Dec	Apr	No
Jul	Nov	Jan	Dec	Mar	Jan	May	No
Aug	Dec	Feb	Jan	Apr	Feb	Jun	No
Sept	Jan	Mar	Feb	May	Mar	Jul	No
Oct	Feb	Apr	Mar	Jun	Apr	Aug	No
Nov							No
Dec							No

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7 Further, REL's suggestion that FEI should have a "drop dead" date at which it installs the 8 PRS⁴ is without merit. It would not be prudent for FEI to plan to install the PRS as late as 9 possible in the year, as there are weather conditions and other factors beyond FEI's 10 control which could interfere with or delay installation of the PRS, which could result in FEI 11 needing to reduce pressure using the existing single control valve and impacting the YAH 12 OLI 610 pipeline over the winter.

13 In any case, as discussed in A12 and A15 below, FEI requires the PRS for maintenance 14 flexibility and ongoing operational reasons. Notably, if FEI had the PRS installed in advance of the EMAT run as proposed, FEI could use it to drop pressure in the YAH TRA 15 16 323 pipeline to perform integrity digs and repairs on that line right away, instead of having 17 to use the existing single control valve and impacting the YAH OLI 610 pipeline. As such, 18 FEI would see immediate use of the PRS following the run, regardless of whether it determines the need for a longer-term pressure reduction to 80 percent EOP. 19

Exhibit C2-8, CEC-RCIA IR1 1.4.

1Q12:On page 11 of its evidence, REL dismisses FEI's claim that it needs independent2year-round and ongoing pressure control of YAH TRA 323 for maintenance3flexibility to complete integrity digs, to allow for a 20 percent pressure reduction4following the initial or subsequent EMAT ILI runs, and to provide operational5flexibility. REL states on page 11 that, in its view, the PRS at the Yahk Station is6only required if the implementation of a pressure reduction of up to 20 percent of7the EOP is required. What is FEI's response?

A12: As shown in the image below, there is currently a single control valve that is used to control
 pressure on the YAH TRA 323 and YAH OLI 610 pipelines.

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Figure 1: Configuration of Existing Control Valve at Yahk Station



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12 The limitations of having a single control valve are as follows.

13 Implementation of a Pressure Reduction on the YAH TRA 323 Pipeline

14 The use of the existing control valve would restrict pressure on YAH OLI 610 pipeline. unnecessarily reducing the capacity of this pipeline and, ultimately, limiting FEI's ability to 15 deliver its maximum load of 105 MMSCFD to the CTS via the Kingsvale to Oliver 323 16 17 pipeline. FEI relies upon the maximum load of 105 MMSCFD as part of the total supply 18 required for the CTS and other communities between Kingsvale and Huntingdon 19 (particularly during winter), as well as to respond to unexpected circumstances in off-peak 20 seasons (e.g., minor supply reductions on the T-South system upstream of Kingsvale). If 21 a pressure reduction were to occur on the YAH OLI 610 pipeline during Winter 2030/31, 22 following the EMAT ILI tool run on the YAH TRA 323 pipeline, FEI would only be able to

supply a maximum of 68 MMSCFD to the CTS on a Design Degree Day (i.e., a reduction
 of 37 MMSCFD in capacity).

3 Operational Flexibility

4 If FEI is required to expose the YAH TRA 323 pipeline for any reason, including to 5 complete integrity digs and/or pipeline repairs resulting from any ILI run, it is standard 6 procedure to temporarily reduce the operating pressure of the pipeline to perform the work 7 safely. Since a pressure reduction also limits pressure on the YAH OLI 610 pipeline, FEI's 8 flexibility to perform work on the YAH TRA 323 pipeline is limited at times by the need for 9 capacity on the YAH OLI 610 pipeline. Having independent pressure control on each line 10 will allow for more flexibility in timing to complete integrity work and improve FEI's ongoing 11 capabilities to collect and respond to integrity data, as well as its ability to resource.

- Moreover, maintaining capacity on the YAH OLI 610 pipeline in a reduced pressure scenario requires operating gas-fired compressor stations during off-peak times. This results in higher O&M costs and increased greenhouse gas emissions, due to both the added run time and potential inefficient operation of the compressors under this type of operating scenario.
- 17 The installation of independent pressure control on the YAH TRA 323 will provide FEI with 18 improved operability, reliability and resiliency on its YAH TRA 323 and YAH OLI 610 19 pipelines, and will also allow for more efficient and economic operation of these pipelines 20 over the long-term. Therefore, while FEI has identified that it needs independent pressure 21 control on the YAH TRA 323 pipeline now to support a longer-term pressure reduction on 22 the YAH TRA 323 pipeline in the event that severe cracking is found, the flexibility provided 23 by the PRS is also important for FEI's operations and FEI would prioritize installing 24 independent pressure control on the YAH TRA 323 pipeline through Sustainment Capital 25 independently of the ITS TIMC Project.

Q13: On page 12 of its evidence, REL calculates that FEI could save \$1.97 million or 3 percent of the Project's cost (excluding contingency) by removing the PRS at the Yahk Station from the Project scope. Are REL's calculations correct?

- A13: REL's calculations are based on FEI's responses to RCIA IR2 23.2 and 23.3 which identify
 construction costs and salvage costs of \$1.363 million and \$0.607 million, respectively,
 totaling the approximate \$1.97 million. These potential savings would be reduced by the
 incremental cost of approximately \$67 thousand associated with a second mobilization
 and demobilization of crews to Yahk Station to install the PRS.
- While engineering costs would not be materially impacted, there may be incremental additional costs for field review visits and record collection that would not be efficiently completed with the ILI barrel modifications. FEI also notes that, by not installing the PRS, REL is recommending that FEI spend approximately \$1.81 million to procure and fabricate

the PRS with no added benefit to the system. This contrasts with the proposed PRS, which
 will provide the multiple benefits discussed in Answer A12.

Q14: On page 13 of its evidence, REL states that FEI has not explained why it cannot use the existing control regime to complete the increased number of integrity digs and repair, and FEI can use the existing pressure control facilities to complete maintenance activities, "just as FEI has for decades." How does FEI respond?

- 7 As discussed in Section 5.4.4 of the Application, FEI will not know how many features will A14: 8 be found on any of the 8 ITS pipelines until after their respective baseline EMAT ILI runs 9 and resulting data analysis is complete. FEI is aware through its discussions with peer 10 pipeline operators that initial EMAT ILI tool runs can result in a significant number of 11 indications that require timely inspection and validation. These indications do not always 12 require repair; however, until they are excavated and inspected, they may need to be 13 treated as an integrity risk. FEI expects that it may need to reduce the operating pressure 14 of the YAH TRA 323 for longer periods than have been previously needed for the following 15 reasons:
- 16 Establishing a Safe Operating Pressure: If severe cracking is indicated through 17 the EMAT ILI run or subsequent data analysis, FEI may need to reduce the 18 operating pressure on the pipeline. This pressure reduction may need to be 19 sustained through winter if FEI is unable to repair the cracking feature prior to winter. 20 FEI's ability to repair the cracking feature prior to winter may be limited by when it 21 receives the data, inclement weather, etc. FEI has not previously been required to 22 reduce the operating pressure of its ITS pipelines through peak winter periods for 23 integrity reasons; however, cracking features may necessitate this response.
- Need to Perform an Increased Number of Integrity Digs and Repairs: FEI may need to undertake more integrity digs and associated repairs resulting from: (1) inspecting and validating baseline EMAT ILI results, which could be a potentially large number of indications; and (2) the addition of EMAT ILI to FEI's overall ILI program (i.e., more types of ILI tool runs are being undertaken on its pipelines requiring an increased number of post-ILI integrity digs and repairs).
- With potentially longer pressure reductions on the YAH TRA 323 pipeline, there will be increasing unnecessary capacity impacts to the YAH OLI 610 pipeline each year if the existing pressure control regime is used. The ability to independently control pressure will allow FEI more flexibility to schedule and complete necessary work on the YAH TRA 323 pipeline, while maintaining its existing service reliability and resiliency with the YAH OLI 610 pipeline.

36Q15:On page 16 of its evidence, REL states that, in its view, FEI will not need pressure37reduction for future EMAT ILIs because the YAK TRA 323 pipeline will be inspected

and repaired with no severe cracking features remaining by the time of the next
 EMAT ILI. REL says that, while Dr. Chen's analysis indicated that the time to failure
 may be five years based on the most aggressive conditions, these conditions will
 no longer be present following the mitigation repairs performed by FEI, because FEI
 will repair all the cracks found that could grow to a deleterious size or, at a
 minimum, would require a pressure reduction within the re-inspection period. How
 does FEI respond?

- 8 A15: While ILI intervals are set to minimize the likelihood that new integrity features, or those 9 remaining on the line, will fail before the next ILI, it is not possible to set ILI intervals such 10 that there can be 100 percent certainty that no new or remaining integrity features will 11 grow to a critical size impacting the integrity of the pipeline before the next ILI. This is due 12 to the following uncertainties:
- 131)ILI Performance: ILI data cannot be assumed to be 100 percent accurate, as there14are probability of detection (POD), probability of identification (POI) and probability15of sizing (POS) uncertainties for all ILI tools.⁵ There is also the possibility that the16ILI tool could be performing outside of specifications under certain conditions and17miss more features that are above the ILI detection thresholds than the specified18probability of detection.
- 19 2) Crack Growth Rates: Crack growth rate estimates are inherently uncertain and 20 crack features below the detection threshold of the ILI tools can grow to critical 21 size impacting the integrity of the pipeline before the next ILI. FEI notes that Dr. 22 Chen's analysis referenced by REL was not conducted for the purpose of 23 determining re-inspection intervals. Notably, just because FEI has not found an 24 instance of more aggressive conditions during opportunity digs does not mean that 25 such conditions cannot occur on FEI's system. As FEI has only conducted digs on 26 approximately 1 percent of its pipelines, the potential for more aggressive conditions cannot be ruled out. 27
- Pipeline Environment: There is the potential for change in the environment of the
 pipeline, including the potential for changing conditions in between ILI runs. For
 example, land movement can occur that is not readily detectable by above-ground
 methods, which could accelerate pipeline cracking in between ILI runs.
- Indeed, despite efforts to time ILI intervals appropriately, the pipeline industry has
 experienced failures of in-line inspected pipelines.
- Further, the capability to implement a pressure reduction at any time throughout a calendar year on transmission pipelines is desirable for reasons beyond FEI's baseline

⁵ As part of its independent review of the CTS TIMC Project, Dynamic Risk provided the following definitions of these terms: POD "is defined as the probability of an anomaly being detected by an ILI technology." POI "refers to the probability of correct identification of anomalies, components, or characteristics that are detected by an ILI tool." POS "is the probability that the reported dimensions are within the specified tolerances." (Exhibit B-1, Application, Appendix O-1, Section E.7.2.3.4).

EMAT inspections. The following descriptions of actual recent events illustrate how
 pressure reduction capability is valued and has been used for both in-line inspected and
 non-in-line inspected pipelines to achieve safe operation.

4 Cracking on the Livingston Pattullo 457 Pipeline

5 In July 2022, FEI was performing an integrity dig to inspect a metal loss feature identified 6 through MFL ILI on the Livingston Pattullo 457 pipeline. During the inspection, FEI 7 observed cracking which was not reported by the EMAT tool run in 2019 as part of the 8 CTS TIMC pilot inspections.

9 In-ditch assessment identified significant interlinked crack lengths exceeding 100 mm. FEI 10 was unable to measure the depth of crack using in-ditch methods and, therefore, could 11 not establish that this crack was not a rupture threat to the pipeline. In response to 12 uncertainty about the pipeline condition and safety, FEI adopted pressure reduction (1.25) 13 safety factor) to 80 percent of the established operating pressure. This integrity-driven 14 pressure restriction was lifted in November 2022 upon completion of lab testing and 15 confirmation that the cracking did not exceed the detection threshold of the EMAT tool ran 16 in 2019, and also that this particular cracking had an acceptable safety factor.

17 Precautionary Pressure Reduction on Huntingdon Nichol 762 Pipeline

18 In October 2022, FEI implemented a precautionary pressure reduction to 80 percent of 19 the established operating pressure for the Huntingdon Nichol 762 pipeline. This pressure 20 restriction was adopted due to uncertainties in pipe stress and strain due to observable 21 ground settlement in the vicinity of the pipeline.⁶ FEI subsequently planned and undertook 22 ILI with an inertial mapping unit (IMU) equipped tool. The post-ILI analysis included a 23 comparison of these results against 2016 data, thus providing FEI with sufficient certainty 24 that the pipeline integrity was not compromised. The precautionary pressure restriction 25 was lifted in late-January 2023.

26 Leak on the Trail Lateral 168 Pipeline

On December 2, 2022, FEI discovered a leak on the Trail Lateral 168 pipeline (a pipeline which is not in-line inspected, and which is planned for a pressure reducing station as part of the Inland Gas Upgrade project). Without ILI data, FEI had insufficient data to assess the potential of a future rupture failure and has temporarily implemented a pressure reduction to mitigate the potential for rupture failure until such time as the Inland Gas Upgrade project work is complete.

33 Reduction in Operating Pressure by Other Operators

34 In October 2018, Westcoast Energy Inc. (Enbridge) adopted a 20 percent operating 35 pressure reduction following a cracking-related failure of a transmission pipeline in the

⁶ This particular pipeline could accommodate a winter pressure restriction as it is looped by the Huntingdon Roebuck 1066 pipeline.

Prince George area.⁷ In that instance, Westcoast's two pipelines were operated with a 20
 percent reduction until such time as the integrity of the lines could be confirmed.

3 Other gas transmission pipeline incident reports published on the Transportation Safety 4 Board of Canada's website⁸ also illustrate industry's use of operating pressure restrictions, 5 including the TransCanada PipeLines Ltd. (NOVA Gas Transmission Ltd.) failure near Fort McMurray, Alberta⁹ (Incident date: 2013-10-17, Report release date: 2015-11-03). When 6 7 this pipeline was returned to service approximately one month after the incident, this failed pipeline had a restricted operating pressure of 80 percent (7168 kPa) of its pre-failure 8 operating pressure (8960 kPa). As a precaution, another pipeline operating in the vicinity 9 10 of the failure site was also temporarily reduced to 80 percent of the discovery pressure.

113.REMOVAL OF HEAVY-WALL SEGMENTS ON THE SAV VER 32312AND KIN PRI 323 PIPELINES

- Q16: FEI has identified the need to replace three heavy-wall segments, one on the SAV
 VER 323 pipeline and two on the KIN PRI 323 pipeline. REL recommends that FEI
 defer replacement of heavy-wall segments until the baseline EMAT ILIs confirm the
 presence of blind spots caused by speed excursions resulting from heavy-wall
 segments. Does FEI agree with this recommendation?
- A16: No, REL's recommendation should be rejected. FEI has proposed to proactively modify
 three heavy-wall pipe segments, one on the SAV VER 323 pipeline (Event 1) and two on
 the KIN PRI 323 pipeline (Events 29 and 31), because it has a high confidence that EMAT
 tool speed excursions will occur at these locations, resulting in unusable data.
- First, as explained in the response to BCUC IR1 8.5, the need to proactively replace these three heavy-wall pipe segments is driven by the results of previous MFL-C tool runs in which:
- The tool exceeded the *maximum* velocity for data collection (i.e., a more severe
 speed excursion when compared to other pipe segments), meaning no usable data
 was collected on these segments.
- The speed excursion impacted a significantly longer length of pipe than the heavy wall segment itself, meaning it may be more costly and/or impactful to mitigate
 cracking on the impacted pipe following the EMAT ILI tool run, as explained in
 more detail below.

⁷ <u>https://www.tsb.gc.ca/eng/rapports-reports/pipeline/2018/p18h0088/p18h0088.html</u>, Section 1.6.1.

⁸ <u>https://www.tsb.gc.ca/eng/rapports-reports/pipeline/index.html</u>.

⁹ <u>https://www.tsb.gc.ca/eng/rapports-reports/pipeline/2013/p13h0107/p13h0107.html</u>.

Second, if FEI were to defer the heavy-wall replacements at these three locations, and a speed excursion occurred resulting in a blind spot, FEI would have three options (shown in the table below) to mitigate potential cracking in the blind spot. Due to the severity and length of the speed excursion observed at each of the three locations during previous MFL-C runs, the pros of the proactive heavy wall replacement outweigh the cons. Further justification of each proposed proactive heavy-wall replacement is provided below the table.

Table 2: Comparison of Options for Responding to Blind Spots

Before EMAT ILI Tool Run	After EMAT ILI Tool Run							
Proactive Heavy-Wall Replacement Reactive Heavy-Wall Replacement (Causing Speed Excursion) (Causing Speed Excursion)		Pipeline Exposure and Recoat (PLE) (Downstream Impacted Pipe)	Pipeline Replacement (PLR) (Downstream Impacted Pipe)					
PROS								
 Supports optimal tool velocity for all ILI tool runs, including EMAT ILI (which could lower lifecycle integrity management costs for all ILI-monitored threats, as degraded data requires conservative response). 	• Supports optimal tool velocity for all ILI tool runs, including EMAT ILI (which could lower lifecycle integrity management costs for all ILI-monitored threats, as degraded data requires conservative response).	• Can mitigate cracking for exact length of blind pipe for a given EMAT tool run, which may be more cost-effective than the proactive heavy-wall replacement (depending on length of blind spot).	 Can mitigate cracking for exact length of blind pipe for a given EMAT tool run, which may be more cost-effective than the proactive heavy-wall replacement (depending on length of blind spot). 					
Can be completed with sufficient resources and planning horizon to complete work without interruption of or impact to other operational activities.								
CONS								
MFL-C tool data is used to predict where speed excursions with blind spots will occur and EMAT tool performance is not known. Actual speed excursion length could result in other integrity management methods becoming more cost-effective.	 FEI may not be able to complete reactive replacements within suitable timelines to demonstrate mitigation of cracking threats or to avoid a reduced operating pressure during winter months. May be associated with higher costs due to additional EMAT ILI run following the replacement (and before the next scheduled inspection interval), if necessary. 	 Speed excursions with blind spots continue to occur and could vary in length for each and any ILI tool run (e.g., EMAT, MFL, AFD), meaning the previous PLE may no longer be sufficient. A conservative assumption would be applied to Degraded data that may result from the future speed excursions, which could lead to higher lifecycle costs and future repeat impacts to landowners. FEI may not be able to complete PLE work within suitable timelines to demonstrate mitigation of cracking threats or to avoid a reduced operating pressure, especially during winter months when capacity is required. 	 Speed excursions with blind spots continue to occur and could vary in length for each and any ILI tool run (e.g., EMAT, MFL, AFD), meaning the previous PLR may no longer be sufficient. A conservative assumption would be applied to degraded data that may result from the future speed excursions, which could lead to higher lifecycle costs and future repeat impacts to landowners. FEI may not be able to complete PLR work within suitable timelines to demonstrate mitigation of cracking threats or to avoid a reduced operating pressure, especially during winter months when capacity is required. 					

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Heavy Wall Replacement for Event 1 on the SAV VER 323

As shown in the images below, the MFL-C tool run at this location travelled above the typical optimal velocity range (1-3 m/s) for a significant length following the heavy-wall Cherry Creek crossing pipe, including a section shortly after heavy-wall crossing where the tool traveled above the typical maximum velocity for data collection (7 m/s).



Figure 2: Event 1 Heavy Wall Pipe and Speed Excursion



Event 1 is located in the community of Savona, BC and, importantly, falls within the section
 of the pipeline that FEI must operate without a pressure reduction in the winter of the
 baseline run year in order to maintain capacity. As discussed in the response to BCUC
 IR1 1.2.1 and shown in the image below, FEI must complete integrity digs and repairs on
 approximately 64 kilometres of the SAV VER 323 pipeline between Savona Compressor
 Station and the SN-4 Valve Assembly to allow this segment of pipeline to operate without
 a pressure reduction and meet capacity needs.

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- If severe cracking is identified on the SAV VER 323 pipeline, FEI expects to address the 10 11 blind spot because it would otherwise be unable to demonstrate that the pipeline in its 12 entirety is safe for operation. Due to the time constraints to complete integrity digs and 13 repairs and restore pressure in this segment of the pipeline, FEI also expects that its only 14 available option would be to expose the impacted pipeline to determine if there is cracking 15 on the segment, and then repair and recoat it so that it could be operated without a 16 pressure reduction. This work would be a significant and impactful undertaking, as the 17 pipeline crosses under the Trans-Canada Highway.

By proactively replacing the Event 1 heavy-wall pipe between Savona Compressor Station and the SN-4 Valve Assembly, FEI can avoid potentially complex, costly and impactful exposure and recoat work that would also take up a considerable amount of time within the time period FEI has to complete digs and repairs before pressure on the pipeline must be restored to serve customers in the area during the winter.

6 Heavy Wall Replacements for Events 29 and 31 on the KIN PRI 323

7 As shown in the images below, at Event 29, the MFL-C tool travelled above the typical optimal velocity range (1-3 m/s) for a significant length following the two 2.5 metre 8 9 segments of heavy-wall pipe, including a section shortly after the second heavy-wall pipe segment where the tool traveled above the typical maximum velocity for data collection (7 10 11 m/s), which is well in excess of the typical maximum velocity for EMAT data collection (5 m/s). If severe cracking is identified on the pipeline, FEI expects to operate the pipeline at 12 13 a reduced pressure until it is able to address the blind spot and demonstrate that the 14 pipeline is safe for operation.



Figure 4: Event 29 Heavy Wall Pipe and Speed Excursion

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Similarly, as shown in the images below, at **Event 31**, the MFL-C tool travelled above the typical optimal velocity range (1-3 m/s) for a significant length following the heavy-wall valve assembly, including a section shortly after the heavy-wall valve assembly where the tool traveled above the typical maximum velocity for data collection (7 m/s). If severe cracking is identified on the pipeline, FEI expects to operate the pipeline at a reduced pressure until it is able to inspect the blind spot and demonstrate that the pipeline is safe for operation.



Figure 5: Event 31 Heavy Wall Pipe and Speed Excursion

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FEI has also identified the following reasons supporting the need to proactively replace
 the heavy-wall pipe segments at Events 29 and 31.

First, as outlined in Section 4.4.2.1 of the Application, FEI relies on the KIN PRI 323 and PRI OLI 323 pipelines to provide gas from TC Energy to the CTS. As explained in the response to CEC IR1 20.1, if these pipelines were operated at a reduced pressure, FEI would not be able to deliver up to a maximum of 105 MMSCFD of gas to the CTS and, depending on the time of year, would need to source additional supply in the open market at higher cost to replace the balance of the gas.

- 9 Second, as noted in the response to BCUC IR2 20.8, other options to mitigate cracking 10 on the downstream impacted pipe, like PLE or PLR, are expected to be more impactful 11 (e.g., more severe environmental and archaeological impacts) and potentially more 12 expensive due to the significant length of pipe requiring exposure and recoat or 13 replacement.
- 14 Third, if FEI could not mitigate cracking on the downstream impacted pipe prior to winter 15 and a pressure reduction were required to remain in place through the winter, FEI would 16 incur unplanned and much higher gas costs to secure the balance of supply for the CTS, 17 which would be borne by customers. Based on current forward pricing for purchasing gas 18 on the open market, incremental gas costs could be in the order of tens to hundreds of 19 thousands of dollars per day, which would result in millions to tens of millions of dollars of 20 incremental cost over a winter period.¹⁰
- Ultimately, FEI has proposed the proactive replacement of these three heavy-wall pipe replacements to provide FEI with reasonable capabilities to manage its post-project activities within the limits of standard engineering practice, good utility management, and to ensure ongoing safe and reliable service to customers.

Q17: On page 21, REL states that FEI expects to use NPS 12 EMAT ILI tools with speed control when it inspects SAV VER 323 in 2026 and KIN PRI 323 in 2032. Can FEI be certain that it will use EMAT ILI with speed control when it inspects these pipelines?

28 A17: No. As explained in the response to RCIA IR1 18.1, FEI expects EMAT tools for NPS 12 29 pipelines with speed control to be available by 2026. However, FEI cannot be certain that 30 it will use EMAT ILI with speed control when it inspects these pipelines. FEI's past practice 31 has been to work with multiple vendors to undertake ILI runs on the ITS. As FEI is only 32 aware of one vendor that is developing a speed control unit for NPS 12 EMAT ILI tools, 33 FEI cannot commit to using EMAT tools with speed control for these runs. Moreover, FEI 34 designs its system in a manner that enables it to adopt technology from multiple vendors 35 and considers this approach to be prudent and in the best interest of its customers.

¹⁰ Based on the price spread between the Sumas forward prices and the Station 2 full cost, which includes the Station 2 forward price, Westcoast 2022 tolls, and variable charges.

1Q18:On page 21, REL identifies a number of benefits associated EMAT ILI tools with2speed control based on the results of the pilot project on the CPH BUR 508,3including returning their optimal velocity range more quickly than MFL-C tools, a4reduction in the length of the blind spots and a reduction in peak velocity of the5EMAT ILI tool. Does FEI consider REL's reliance on the availability and benefits6associated with speed control, and the performance of the EMAT ILI tool on the CPH7BUR 508, to support delaying the removal of heavy-wall segments to be correct?

- 8 A18: No. While FEI agrees that EMAT ILI tools with speed control performed better than MFL-9 C tools during the pilot project, including returning to their optimal velocity range more 10 quickly than MFL-C tools (thus reducing the length of blind spots) and reaching a lower 11 peak velocity, speed excursions still occurred despite running tools with speed control. 12 This resulted in incomplete data collection and blind spots. As outlined below, REL's 13 reliance on the results of the CTS pilot project on the CPH BUR 508 to support its 14 conclusion that FEI should defer the replacement of the three heavy-wall segments within 15 the scope of the ITS TIMC Project is problematic for a number of reasons.
- 16 First, the same heavy wall feature on the CPH BUR 508 pipeline caused a speed 17 excursion exceeding the maximum tool velocity for data collection in both MFL-C and 18 EMAT ILI tool runs. Moreover, even with speed control, the maximum velocity of the EMAT 19 ILI tool reached a speed of 5.2 m/s, which was above the specified degraded specification 20 range of 2 to 5 m/s and well-above the optimal tool velocity of 1-2 m/s. While the tool's 21 maximum velocity using an EMAT tool with speed control was slower than that of the MFL-22 C tool (8.8 m/s), data loss ultimately occurred on both runs leading to blind spots on the 23 pipeline.
- 24 Second, while REL relies on the typical velocity ranges provided by FEI in Appendix F to 25 the Application, it does not account for variation in the velocity ranges (i.e., optimal, maximum, and degraded data specifications) which vary by the ILI vendor and/or the 26 27 specific tool that is run, assuming a degraded data specification is available at all. In 28 particular, while REL states that results of the EMAT ILI tool with speed control as part of 29 the CPH BUR 508 pilot project were "only 0.2 m/s above the limit for data collection 30 (assuming a degraded specification)", the degree to which the tool velocity exceeds a 31 degraded data specification is irrelevant as any velocity above the maximum velocity for 32 data collection will be unusable.
- 33 Third, REL's reliance on how the EMAT ILI tool performed with speed control on part of 34 the pilot project on the CPH BUR 508 is not necessarily indicative of how a tool will perform 35 on the SAV VER 323 and KIN PRI 323 pipelines. While FEI determined that the proactive 36 replacement of these three heavy wall segments was warranted in part based on the 37 results of the pilot project, as explained in A16 above, the particular severity and length of 38 speed excursions that occurred when running MFL-C tools on these pipelines 39 differentiated them from other areas on the ITS where speed excursions have occurred -40 resulting in a high confidence that data will be lost. Further, ILI tools behave differently 41 between smaller diameters (e.g., NPS 12) and larger diameters (e.g., NPS 20). This is

because smaller diameter tools are longer and, therefore, are subject to increased tool
 friction. In addition, as explained in the responses to CEC IR1 7.2 and RCIA IR1 12.6, the
 CTS and ITS have fundamentally different characteristics which contribute to differences
 in tool behavior, which may also lead to different tool performance.

5 Fourth, REL's conclusion with respect to the SAV VER 323 and KIN PRI 323 is predicated 6 on a number of factors that FEI many not be able to control, namely: (1) a tool being used 7 with speed control; (2) the ILI vendor providing a degraded specification; and (3) the tool 8 run conforming to the typical velocities (i.e., the optimal and maximum velocities, as well 9 as degraded specification) identified by FEI in the Application.

10 Ultimately, the benefits associated with an EMAT ILI tool with speed control do not change 11 the underlying need to proactively replace the three heavy-wall pipe segments within the 12 Project scope, namely, that FEI has a high confidence that these heavy-wall segments will 13 cause a speed excursion, resulting in unusable data and blind spots. Further, waiting to 14 address these three sites until after the EMAT ILI inspections exposes FEI and its 15 customers to unwarranted and reasonably avoidable risks, including financial and supply 16 risks.

- Q19: Citing Exhibit B-1, Appendix F, p. 6 and RCIA IR1 11.2.1, on page 21, REL states:
 "FEI explains that its decision to defer some heavy-wall removals while proceeding
 with the three segments on the KIN PRI 323 and SAV VER 323 pipelines is based on
 the fact that speed control was not expected to be available for NPS 12 pipelines."
 Is REL's characterization of FEI's evidence with respect to the deferral of other
 heavy-wall pipe segment replacements correct?
- A19: No. FEI did not base its decision to defer the heavy-wall segments on the assumption that
 speed control would not be available. FEI generally determined which heavy-wall
 segments warranted proactive replacement based on the severity and length of prior MFL C speed excursions.

Q20: On page 23, REL states that the cost to remove heavy-wall segments will not be substantially different whether completed before or after the initial EMAT ILI. Is REL correct?

- A20: No. FEI expects that the cost of removing these heavy-wall pipe segments after the
 baseline EMAT ILI run has been completed will result in additional costs.
- First, while REL advocates for FEI to re-inspect these pipelines during the next scheduled EMAT ILI run to eliminate areas of missing data, planning system modifications based on the assumption that re-inspection would never be warranted would hinder FEI's ability to implement an effective crack management program and its ability to ensure and demonstrate the ongoing safe operation of these pipelines. Therefore, assuming FEI reinspects the pipeline ahead of the proposed re-inspection period, FEI would incur the

- additional expense of an additional EMAT ILI run, in the range of \$1.5 to 2.5 million
 (inclusive of both FEI's costs and contractor costs).
- Second, inflation could result in higher material and labour costs, resulting in higher costs
 for these heavy-wall replacements.
- 5 Third, delaying the replacement of these heavy-wall pipe segments as proposed by REL 6 would lose the benefits associated with a planned project, including ensuring resources 7 are planned to be allocated to this work (and not being re-allocated from other important 8 ongoing work) and, ultimately, that there is a sufficient planning horizon to ensure cost 9 efficiencies are available and realized.
- Finally, there are financial risks to FEI and its customers in the event that FEI cannot complete required work prior to winter.

12 Q21: On page 25, REL notes that FEI stated it would potentially incur the additional 13 expense of an additional EMAT ILI run ahead of the proposed re-inspection period 14 where it has removed a heavy-wall segment after a previous EMAT ILI run did not 15 return valid data, but that FEI does not plan to employ this approach on the CTS 16 pilot pipelines prior to the scheduled re-inspections in 2026. How does FEI 17 respond?

18 A21: FEI's decision not to undertake an additional EMAT ILI re-inspection ahead of the regularly 19 scheduled (non-pilot) post-CTS TIMC EMAT inspections was informed by the results of 20 the EMAT ILI results, which did not indicate any particularly concerning features on the 21 pipelines warranting an acceleration of the planned inspections on the CTS TIMC 22 pipelines. FEI will be addressing cracking on the CTS TIMC pipelines from 2024 to 2028, 23 including addressing any blind spots cost-effectively and over a defensible timeframe 24 established by its analysis at the time, using its best judgment and incorporating its 25 understanding of its system, industry experience and potential constraints.

Q22: On page 18, REL states that FEI should ensure its ILI vendors provide a degraded data specification. Please explain whether this is feasible.

- A22: This is not feasible as not all vendors provide a degraded data specification. At the time
 of filing this Rebuttal Evidence, only one of FEI's current vendors offers a degraded data
 specification for EMAT ILI tools. There are also a number of disadvantages if FEI were to
 ensure all of its vendors can provide a degraded data specification:
- First, as not all vendors have tools in all of the sizes necessary for the CTS TIMC
 and ITS TIMC pipelines, FEI would have a more limited pool of potential vendors
 to select to conduct these runs. At this time, this would necessitate sole-sourcing
 to a single vendor.

• Second, prioritizing whether a vendor provides a degraded data specification would limit FEI's ability to consider their other technical capabilities (e.g., detection and sizing capabilities, speed control capabilities, etc.) when awarding work.

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 Third, limiting the number of vendors that could undertake EMAT ILI runs would create other sole-sourcing risks, including increased run costs, scheduling limitations, etc.

Q23: On page 26, REL states that the MFL-C ILI runs on the SAV VER 323 and KIN PRI 323 pipelines and the EMAT ILI pilot runs on the CTS resulted in "proportionally similar blind spots" and will be "relatively small". Therefore, according to REL, delaying the removal of the heavy-wall segments within the Project scope until after initial EMAT ILI runs have been completed does not introduce unacceptable risk. Is this correct?

13 No. At a high level, the assessment of whether a blind spot introduces an unacceptable A23: 14 risk is not determined based on the proportional length of that blind spot or total proportion 15 of all blind spots. It is standard engineering practice in the Canadian pipeline industry to 16 examine and respond to sources of uncertainty during integrity decision-making. 17 Response to uncertainty becomes particularly key if an operator has experienced a 18 pipeline failure, but also if near-failure conditions are identified (e.g., potentially injurious 19 cracking reported by an EMAT ILI run). As such, rather than relying on an assumption that 20 a certain proportion of blind spots on a given pipeline can be summarily dismissed in an 21 operator's assessment of the continued safe and reliable operation of the remainder of a 22 pipeline, FEI evaluates and makes its determinations on a case-by-case basis.

Q24: On page 27, REL concludes that the location of SAV VER 323 and KIN PRI 323 pipelines in Class 1 areas lowers their respective risk profiles. How is the risk profile of the pipeline relevant to the determination to replace the heavy-wall segments?

26 A24: Class location can be an indicator of potential life safety risks of a rupture. However, as 27 explained in Section 3.5.3.2 of the Application, there are other reasons FEI undertakes 28 mitigation of its pipelines to prevent ruptures. For example, regardless of the class 29 location, a rupture anywhere on SAV VER 323 on a peak day, could result in reliability 30 consequences with end-use customers losing supply. This could lead to economic 31 consequences for commercial and industrial customers, and depending on what time of 32 year the rupture occurs, there could be potential life safety consequences to residential 33 customers who rely on gas to heat their homes.

34Q25:On page 29, REL states on page 29 that it is recommending that FEI defer removal35of the heavy-wall segments until FEI has confirmed that the EMAT ILI tool is unable36to provide valid inspection data for these segments. In the response to BCOAPO-37RCIA IR1 2.8, REL also states that "it is an acceptable risk to continue operating the

 SAV VER 323 and KIN PRI 323 pipelines for a period of 7 years (the reinspection period) with three blind spots." Based on REL's proposal, for how long would FEI
 be blind to potential cracking on the ITS pipelines, and would this be acceptable?

4 A25: FEI is proposing to inspect the SAV VER 323 in 2026 and KIN PRI 323 in 2032. Under 5 REL's proposed approach of deferring the replacement of heavy-wall segments and not re-running the EMAT ILI tool, FEI would not have cracking information until the next EMAT 6 7 ILI run in 2033 for the SAV VER 323 and 2039 for the KIN PRI 323, assuming a re-8 inspection period of 7 years. FEI notes that it is unable to establish EMAT ILI re-inspection 9 periods for the ITS pipelines until it has baseline EMAT information and other post-ILI 10 information. As FEI does not yet have EMAT ILI data for these pipelines, FEI cannot 11 assume that a delay of this duration would be acceptable.

Q26: In the response to BCUC-RCIA IR1 1.1, REL states that "in REL's experience with other types of ILI's, pipeline operators do not modify every single characteristic of their pipelines that has the potential of degrading the data as this becomes cost prohibitive." Is this correct?

- A26: Yes. However, FEI is not proposing to modify every single characteristic of the 8 ITS pipelines within the Project scope. As explained in Appendix D to the Application, FEI refined the scope of the ITS TIMC Project based on its observations of EMAT ILI tool behavior during the pilot project on two segments of the CTS, including deferring a decision on whether to replace heavy wall segments that caused a total of 62 speed excursion events affecting 2,867 metres of pipe during previous MFL ILI runs, until after a baseline EMAT ILI run is completed.
- Q27: In the response to BCOAPO-RCIA IR1 2.5, REL states that Pipeline Operators
 Forums publishes a standard practice of specification for inline inspections titled
 "Specifications and Requirements for In-line Inspection of Pipelines Standard
 Practice POF 100" and that "POF 100 provides acceptable data loss criteria". REL
 also states that other guidelines do not explicitly recommend the removal of heavy
 wall pipe. Please comment on REL's reference to this guideline.
- A27: FEI is subject to the *Pipeline Act, Oil and Gas Activities Act* (OGAA) and *Pipeline Regulations*, which incorporate CSA Z662, not the Pipeline Operators Forum (POF)
 specifications or requirements. FEI is not aware of any Canadian operators who use or rely on these POF guidelines.
- 33 Specifically, FEI has certain obligations to maintain its pipeline infrastructure to accord 34 with legislative, regulatory and code requirements, including:

1	Oil and Gas Activities Act, [SBC 2008], c. 36
2 3	37(1) A permit holder, an authorization holder and a person carrying out an oil and gas activity must
4	(a) Prevent spillage, and
5	
6	CSA Z662:19 Oil and gas pipeline systems (excerpts only)
7	10.3.2.2
8 9 10 11 12 13	Where an engineering assessment, the operating company's integrity management program, or observation indicates that portions of the pipeline system are susceptible to failure, the operating company shall either implement measures preventing such failures or operate the system under conditions that are determined by an engineering assessment to be acceptable.
14 15 16 17 18 19 20 21	As explained further in Section 3.5.2 of the Application, together, the statutory and regulatory obligations FEI is subject to align with its efforts to take additional measures to mitigate the risk of failure on the 8 ITS pipelines due to cracking threats. Importantly, these obligations do not prescribe <i>how</i> FEI must eliminate or mitigate cracking threats or, indeed, whether heavy wall segments ought to be removed before undertaking an EMAT ILI. They are instead goal-oriented, leaving it to operators, like FEI, to determine the most effective and prudent approach to achieve full coverage for crack mitigation on the 8 ITS pipelines within the Project scope. Consistent with FEI's statutory and regulatory
∠ı 22	obligations, FEI has considered the impact of heavy wall segments on ILI performance.
23	and FEI's post-EMAT integrity decision-making and response, and is proposing to remove
24	only 3 of 65 heavy wall segments on the 8 ITS pipelines.

- Q28: In the response to BCOAPO-RCIA IR1 2.5, REL concludes that "Risk management
 based on very high, but not complete, levels of information will be expected to still
 provide sufficient results." Does FEI consider this to be the correct approach?
- A28: No. To the contrary, risk management based on very high, but not complete, levels of
 information can produce <u>in</u>sufficient results. The following three examples illustrate how
 relying on very high, but incomplete, levels of information can be insufficient.

31 Susceptibility of the VAN MAN 323 Pipeline to Cracking Threats

In July 2023, FEI discovered that the VAN MAN 323 pipeline has occurrences of coating
 types that are susceptible to cracking threats. Prior to this, FEI considered its
 understanding of the coatings on this pipeline to be very high, if not complete.

The VAN MAN 323 pipeline on the Vancouver Island Transmission System (VITS) was 1 2 included in the quantitative risk assessment (QRA) of FEI's transmission pipeline assets, 3 provided as Appendix B-2 to the Application. Like other pipelines on the VITS, the VAN 4 MAN 323 pipeline was assessed as having a low susceptibility to SCC based on FEI's 5 understanding that the pipeline was coated with low-susceptible coatings, thus 6 contributing to a lower total safety risk on the VITS than other portions of FEI's system. 7 However, while undertaking an integrity dig assessing potential external corrosion, FEI 8 discovered coatings that are susceptible to cracking threats. Upon further inspection of 9 the pipe at this site, FEI further determined the presence of non-severe SCC which was 10 able to be repaired by grinding.

While FEI is currently assessing this information and establishing next steps, FEI expects
 to conclude that its prior assessment of coating types on this pipeline (and potentially other
 pipelines on the VITS) was insufficient. Although decisions have not yet been made, FEI
 expects that it will plan EMAT inspection of this line as part of its appropriate management
 of the recently identified cracking threat.

16 Rupture of Pacific Gas and Electric Company's Transmission Pipeline

17 In 2010, a 30-inch diameter transmission pressure pipeline on Pacific Gas and Electric 18 Company (PG&E)'s system located in the San Bruno, California area ruptured. The 19 incident created a large crater, propelled the ruptured pipe section approximately 30 20 metres and ignited, causing a fire that destroyed or damaged 108 homes. Eight people 21 were killed and, many were injured, and many more were evacuated from the area. The 22 National Transportation Safety Board (NTSB) investigated the incident¹¹ and concluded 23 that the utility's pipeline integrity management program was deficient and ineffective. In 24 particular, the NTSB determined that PG&E did not ensure the safety of its system by 25 relying on "incomplete and inaccurate pipeline information" and internal assessments of 26 its integrity management program that were "superficial and resulted in no improvements".

27 Rupture of Kinder Morgan, Inc. Transmission Pipeline

28 On August 15, 2021, a 30-inch-diameter natural gas transmission pipeline owned and 29 operated by Kinder Morgan, Inc., ruptured in a rural (Class 1) area of Coolidge, Arizona. 30 The explosion and gas-fed fire destroyed a farmhouse, killing two of the three occupants 31 and seriously injuring the other. The National Transportation Safety Board determined that 32 the probable cause of the August 15, 2021, pipeline rupture in Coolidge, Arizona, was 33 tented tape wrap leading to stress corrosion cracking, a fracture at a longitudinal seam 34 weld, and subsequent rupture of the pipe. Contributing to the rupture was Kinder Morgan's failure to record the correct coating type used for this segment of pipeline, leading to a risk 35 36 assessment that did not fully identify the risk of stress corrosion cracking.¹²

The above examples evidence the risk of summarily dismissing the potential for gaps or errors in information. Continual improvement is foundational to integrity management, and

¹¹ <u>https://www.ntsb.gov/investigations/accidentreports/reports/par1101.pdf.</u>

¹² https://www.ntsb.gov/investigations/Pages/PLD21FR003.aspx.

FEI strives to instill and maintain a safety culture that drives appropriate levels of
 questioning of the status quo. Indeed, the Canada Energy Regulator's Statement on
 Safety Culture (2021)¹³ confirms this, as evidenced by this excerpt:

4 *"Where an organization is strongly in tune with establishing and maintaining a* 5 *positive safety culture, it scrutinizes, as a normal business function, every decision* 6 *to ensure that risk is considered and managed appropriately."*

While it is not feasible for FEI or any operator to expect integrity-related decisions based
on complete information, it would likewise be contrary to industry safety culture to operate
based on the assumption that continual improvement of information and decisions is not
a worthwhile pursuit.

As part of this Application, FEI has determined that there is a high probability that EMAT tool speed excursions will occur at the three heavy-wall segment locations within the Project scope which will prevent it from obtaining complete EMAT ILI data in the affected areas, and for which a post-EMAT response is expected to be more costly and impactful. FEI is not seeking perfect information, but rather has prudently and cost-effectively planned to address only these three locations to appropriately facilitate and inform its post-EMAT integrity decision-making and response.

18 4. <u>CONCLUSION</u>

19 Q29: Does this conclude your rebuttal to REL?

20 A29: Yes.

¹³ <u>https://www.cer-rec.gc.ca/en/safety-environment/safety-culture/statement-safety-culture/#s1_1</u>. Excerpt is taken from the concluding paragraph to the Section entitled "What is Safety Culture and Why is it Important?".