

Sarah Walsh Director, Regulatory Affairs

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February 16, 2023

Residential Consumer Intervener Association c/o Midgard Consulting Inc. Suite 828 – 1130 W Pender Street Vancouver, B.C. V6E 4A4

Attention: Peter Helland, Director

Dear Peter Helland:

Re: FortisBC Energy Inc. (FEI)

Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (Application)

Response to the Residential Consumer Intervener Association (RCIA) Information Request (IR) No. 1

On September 20, 2022, FEI filed the Application referenced above. In accordance with British Columbia Utilities Commission (BCUC) Order G-18-23 amending the Regulatory Timetable for the review of the Application, FEI respectfully submits the attached response to RCIA IR No. 1.

FEI requests that a portion of the responses to RCIA IR1 8.4 and 8.5, which are redacted in the public version, be filed on a confidential basis pursuant to section 19 of the BCUC's Rules of Practice and Procedure regarding confidential documents as set out in Order G-178-22. The confidential information identifies vulnerable points on FEI's gas transmission system and areas of risk to FEI's assets. Disclosure of the detailed information could impede FEI's ability to work safely and to reliably operate its gas system assets and could risk the safety of both its workers and the public. A confidential version of the responses has been provided to the BCUC and Interveners who have signed a Confidentiality Declaration and Undertaking.

For convenience and efficiency, if FEI has provided an internet address for referenced reports instead of attaching the documents to its IR responses, FEI intends for the referenced documents to form part of its IR responses and the evidentiary record in this proceeding.



If further information is required, please contact the undersigned.

Sincerely,

FORTISBC ENERGY INC.

Original signed:

Sarah Walsh

Attachments

cc (email only): Commission Secretary Registered Parties

 FortisBC Energy Inc. (FEI or the Company)
 Submission Date:

 Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)
 Submission Date:

 FORTIS BC*
 Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1
 Page 1

- 1 **Table of Contents** Page No. 2 Project Need and Justification1 Α. 3 Project Description......35 В. Project Cost Estimate and Schedule......65 4 C. 5 6 **Project Need and Justification** Α. 7 1.0 Exhibit B-1 p.3; Okanagan Capacity Upgrade CPCN Application, Reference 8 Exhibit B-1, p.12 9 **Configuration of the ITS** 10 At page 3 of the Application, FEI provides maps showing pipeline and facilities alteration locations on the ITS (Figures 1-1 and 1-2). 11 At page 12 of the Okanagan Capacity Upgrade proceeding, FEI provides a schematic of 12 13 the ITS (Figure 3-1). 14 Provide a schematic of the Interior Transmission System similar to the schematic 1.1 15 provided as Figure 3-1 in the Okanagan Capacity Upgrade CPCN Application, 16 highlighting the pipelines that are intended to be inspected by EMAT ILI but also 17 showing the pipelines that will not be inspected, including laterals. 18 19 Response: 20 Figure 3-1 from the Okanagan Capacity Upgrade (OCU) Project CPCN Application is reproduced 21 below and has been amended to show the ITS pipelines that FEI intends to inspect using EMAT 22 ILI, in addition to the ITS laterals that will not be inspected using EMAT ILI. Given the size of the 23 ITS, this map does not show all of FEI's ITS laterals, but does show all of the ITS pipelines that 24 FEI intends to inspect. Please refer to the response to BCOAPO IR1 1.11 for a complete list of
- 25 ITS laterals and their lengths.



FORTIS BC"

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 FortisBC Energy Inc. (FEI or the Company)
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FORTIS BC

Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

1 2.0 Reference Exhibit B-1 p.23; Rosen Group website https://www.rosen-group.com/global/solutions/service/rocorr-mfl-c.html

3

MFL-C ILI Tool Capabilities

4 On page 23 of the Application, FEI states: "FEI has been conducting baseline surveys of 5 its pipeline system using CMFL tools since 2014."

6 Rosen Group explains the capabilities of its MFL-C tool on its website, including: "A 7 precise and detailed identification of metal loss and in particular axial oriented anomalies 8 like narrow corrosion, gouging, channeling, crack like features and preferential seam weld 9 corrosion is a basic element for the integrity management of oil and gas pipelines. Our 10 RoCorr MFL-C service is a reliable and effective means of managing your pipeline integrity 11 especially for concerns related to the long seam (e.g. pre-1970 ERW)." and "Precise long 12 seam categorization and assessment using magnetic saturation in circumferential 13 direction."

- 142.1Has FEI previously run circumferential magnetic flux leakage tools through ITS15pipelines? If so, for each ITS pipeline that has been inspected with a MFL-C tool,16indicate the date that the most recent ILI occurred, summarize the findings of the17ILI, and describe any defects that were required to be repaired related to SCC or18the seam weld.
- 19

20 Response:

Yes, FEI has previously run circumferential magnetic flux leakage tools through ITS pipelines.
 Please refer to Attachment 2.1 for a summary of the findings from the most recent MFL-C tool
 runs. Please note that there is some variation in the presentation of results based on vendor and
 timing.

- 25
- 25
- 26
- 27
- 28 2.2 What are the limitations of MFL-C technology when assessing axial cracks and 29 seam weld features?
- 30

31 Response:

32 MFL-C technology is not able to assess axial cracks and is only able to assess narrow seam weld

33 features, such as preferential long seam corrosion, if the width of the seam weld feature is greater

- 34 than 1 mm.
- 35

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 Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)
 Submission Date:

 FORTIS BC*
 Response to the Residential Consumer Intervener Association (RCIA).Information Request
 Page 4

(IR) No. 1

2 2.3 While EMAT may be a superior technology to assess axial cracking in pipelines, 3 does FEI expect that its prior MFL-C ILI runs will generally inform the presence of 4 severe cracking and seam weld features, or indicate the likelihood of finding severe 5 cracking and seam weld features with EMAT tools? If not, explain why not. 6 7 **Response:** 8 FEI does not expect that its prior MFL-C runs will generally inform the presence of severe cracking 9 or indicate the likelihood of finding severe cracking with EMAT ILI tools. 10 As explained in the response to RCIA IR1 2.2, MFL-C runs can only indicate the presence of 11 seam weld features with a width greater than 1 mm, which reflects the limitations of the 12 technology. 13 14 15 16 Are MFL-C tools available for NPS 6 or NPS 8 pipelines? If so, has FEI used MFL-2.4 17 C tools in the ITS for pipelines of this size? 18 19 Response: 20 Yes, MFL-C tools are available for NPS 6 and NPS 8 pipelines. FEI has used MFL-C tools in the 21 ITS for pipelines of this size; however, as explained in the response to RCIA IR1 2.2, there are 22 inherent limitations to this technology as compared to EMAT ILI. 23 24 25 26 2.4.1 If MFL-C tools have been used on NPS 6 and NPS 8 pipelines within the 27 ITS, please tabulate and summarize the findings.

29 Response:

28

- 30 FEI provides the findings for each of the MFL-C runs on NPS 6 and NPS 8 pipelines in the ITS in
- 31 the tables below. FEI has excerpted this information from reports provided by two different
- 32 vendors, which has resulted in variation in the presented material.

FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application) Submission Date: February 16, 2023

Page 5



Response to the Residential Consumer Intervener Association (RCIA). Information Request (IR) No. 1 $\,$

Pipeline	Year of MFL-C run	Tabulated, Su	mmarized Findi	ings, as exce	erpted from v	endor repo
Trail Castlegar	2021	Anomaly	Anomaly Classification	Internal	External	Totals
219 mm			≥80%	0	0	0
			70-79%	0	6	6
			60-69%	0	50	50
			50-59%	0	78	78
		Metal Loss	40-49%	1	169	170
			30-39%	1	521	522
			20-29%	3	2935	2938
			10-19%	110	34521	34631
			Totals	115	38280	38395
Mackenzie Loop 168	2022	Anomaly	Anomaly Classification	Internal	External	Totals
mm			≥80%	0	0	0
			70-79%	0	0	0
			60-69%	0	0	0
			50-59%	0	0	0
		Metal Loss	40-49%	1	0	1
			30-39%	1	1	2
			20-29%	8	1	9

Mackenzie Lateral	2022	Anomaly	Anomaly Classification	Internal	External	Totals
168 mm			≥80%	0	0	0
			70-79%	0	0	0
		Metal Loss	60-69%	0	0	0
			50-59%	0	0	0
			40-49%	0	3	3
			30-39%	7	8	15
			20-29%	12	101	113
			10-19%	58	1212	1270
			Totals	77	1324	1401

10-19%

Totals

225

235

106

108

331

FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023

Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

Page 6

Pipeline	Year of MFL-C run	Tabulated, S	Summar	ized F	indin	gs, as e	excerpted	from vendo	or reports
Mackenzie Loop 219	2022	Anomaly	CI	Anomaly assificati	on	Interna	al Ext	ernal	Totals
mm				≥80%		0		0	0
				70-79%		0		0	0
				60-69%		0		0	0
				50-59%		0		0	0
		Metal Loss		40-49%	—i-	0		0	0
				30-39%		0		0	0
				20-29%	— i-	1		0	1
				10-19%		15		36 51	51
				Totals	—i	16		36	51 52
Cranbrook	2022	Anomalies Af	fecting the F	Parent Pip	e Materi	ial			
mm		Metal Loss	All	All Internal Pipe Wall		at Internal Pipe Wall		wall	
		Deptil	Anomanes	Ϋ́Υ	'es	No	Yes	No	N/A
		≥ 60%	0		0	0	0	0	0
		40 - 59%	1		0	1	0	0	0
		20 - 39%	16		0	14	2	0	0
		10 - 19%	259		0	222	16	21	0
		Total Anomalies Affectii	276 ng the Lon	ngitudina	0 al Weld	237 Seam	18	21	0
		Metal Loss Depth	Al	l alies	In	Corrosi Iternal Pi	on at pe Wall	Non-Co at Interna	orrosion I Pipe Wall
					Ye	es	No	Yes	No
		≥ 60%	0		C)	0	0	0
		40 - 59%	0		C	ו	0	0	0
		20 - 39%	2		C)	0	0	2
		10 - 19%	53	3	C	0	0	1	52
		Total	55	5	C)	0	1	54

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 Submission Date:

 FORTIS BC"
 Response to the Residential Consumer Intervener Association (RCIA).Information Request
 Page 7

3.0 Reference Exhibit B-1 pp.25,26

EMAT ILI Capabilities

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Table 3-1 summarizes the primary ILI tools adopted by industry and their respective capabilities.

(IR) No. 1

	Geometry	Magnetic Flux Leakage (MFL)	Circumferential MFL (CMFL)	Electro-Magnetic Acoustic Transducer (EMAT)
Dents	✓			
Wrinkles / Buckles	✓			
Metal loss		✓ (circumferentially- oriented features)	 (narrow longitudinally- oriented features) 	
Long seam weld location			✓	
Girth weld location	✓	✓	✓	✓
SCC and crack-like features				✓
Longitudinal seam weld flaws				✓

5 6

3.1 Pl

8.1 Please confirm whether EMAT ILI is able to discriminate between cracks in the seam weld versus SCC cracking.

7 8

9 **Response:**

An EMAT ILI tool cannot determine if the cracking is a seam weld anomaly or individual SCC feature; however, it can determine if a colony of SCC cracks overlaps a longitudinal seam weld. As such, MFL-C tools are run in conjunction with EMAT ILI tools as they are able to identify the longitudinal seam weld o'clock position. This seam weld position information is then overlayed onto the EMAT ILI tool run data and used to determine if cracking is located in the pipe body or seam weld.



4.0 Reference Exhibit B-1 p.25

Speed Control of EMAT ILI Tools

At page 25 of the Application, FEI states: "Given the widely varying flow rates in FEI's system that result from the end-use customers' daily and seasonal consumption, FEI is interested in tool speed control capabilities such as to potentially expand the seasonal windows during which inspections can be scheduled. However, where tools with speed control are unavailable either due to a lack of technology or scheduling conflicts, FEI may use ILI tools without speed control capability and thus, FEI's system must be capable of meeting those tool requirements."

- 4.1 Confirm whether EMAT ILI tools with speed control are available for all sizes of
 pipeline within the scope of the ITS TIMC CPCN. If confirmed, identify the number
 of vendors for each size of EMAT ILI tool proposed for the ITS TIMC project.
- 14 **Response:**

15 Speed control is not yet commercially available for any sizes of pipeline within the scope of the 16 ITS TIMC Project (i.e., NPS 10 and NPS 12).

17 FEI is aware that a speed control unit for NPS 12 ILI tools is under development by one vendor.

18 As described on page 6 of Appendix F to the Application, FEI participated in a pilot project for the

19 commercial development of this speed control unit in 2021. The development process is ongoing.

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	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC*	Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 9

1	5.0	Refere	ence E	Exhibit B-1 pp.29, 39 Table 3-4
2			(Circumferential Stress Corrosion Cracking
3 4 5 6 7		At pag repairs trackin and ha IMP-P	je 29 of t s or repla ig. Throug as been r ."	ne Application, FEI states: "FEI addresses any cracking through pipeline cement, as necessary, and records any SCC-related findings for future gh these digs FEI is aware of the existence of cracking threats on its system nonitoring such threats on its transmission pipeline system as part of its
8 9 10		At pag Cracki Total I	e 39 of th ng on FE ntegrity D	e Application, FEI provides "Table 3-4: FEI ITS Pipelines: Occurrences of I Pipe Identified Through JANA's Review of Selected Integrity Digs and bigs Analyzed".
11 12		5.1	Explain FEI's IT	whether circumferential stress corrosion cracking ("CSCC") is a threat to S pipelines.
13 14 15 16	Respo	onse:	5.1.1	If CSCC is a threat to FEI's ITS pipelines, explain how FEI is addressing this threat.
17 18 19 20 21	Yes, c occur i in resp existin progra	ircumfe n circur oonse to g crack m and a	rential str nstances pipe res manage assessme	ess corrosion cracking (CSCC) is a threat to FEI's ITS pipelines, and can where the predominant stress is an axial stress (e.g., stresses developed istance of soil movement). FEI currently addresses this threat through its ment activities (i.e., primarily opportunity digs), its geohazard monitoring ent of bending strain information collected by geometry/mapping ILI tools.
22 23				
24 25 26		5.2	Has FEI integrity	conducted hydrotests of its ITS pipelines in the past in order to verify their ?
27 28 29	Deere		5.2.1	If so, provide details of each hydrotest including the integrity concerns that each hydrotest was addressing.
30	<u>kespc</u>	onse:		
31	FEI ha	as reco	rds of th	e following hydrotests conducted in the years following the initial pre-

32 commissioning hydrostatic test, related to integrity verification.

<i>Ci</i>	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC ^{**}	Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 10

Pipeline	Year(s) of Hydrostatic Re-test	Approximate Length of Hydrostatic Re-test (km)	Reason
Grand Forks to Trail 273 mm segment	1979	1.5 km	Class location upgrade
Kamloops 2 Lateral 114 mm	1968	1.2 km	Class location upgrade
Oliver to Grand Forks 273 mm segments	1981, 1981, 1994	1.7 km and 9.0 km (1981), 3.8 km (1994)	Class location upgrades
Penticton to Oliver 273 mm segment	1973	1.9 km	Class location upgrade
Rossland Lateral 114 mm	1983	1.1 km	Class location upgrade

1 When the population density surrounding a pipeline (or pipeline segment) increases, the safety

2 factor of the pipeline is required to be increased. This can be achieved by various actions, 3 including:

- 3 including:
- If the specifications are suitable and a hydrotest is feasible and cost-effective, an existing
 pipeline or pipeline segment can be requalified to the appropriate safety factor through a
 hydrostatic re-test;
- If the specifications are not suitable, the pipeline or pipeline segment can be replaced with
 new pipe; or
- If there is sufficient capacity to accommodate a permanent pressure reduction, the pipeline
 or pipeline segment can achieve an increased safety factor by operating with a reduced
 Maximum Operating Pressure.
- 12



(IR) No. 1

1 6.0 Reference Exhibit B-1 pp. 30, 39, 44;

Need For and Timing of the ITS TIMC Project

At page 30 of the Application, FEI states: "A primary driver for the Project is the evolution of industry knowledge about cracking threats and industry practice on how to manage those threats. Other operators have found cracking on pipelines with characteristics similar to those in the FEI system and are moving towards using EMAT ILI tools to monitor cracking threats on pipelines for which suitable tools exist."

8 At page 44 of the Application, FEI states: "Given factors including industry knowledge 9 about cracking threats, FEI's identification of cracking on its own pipelines and the 10 understanding that FEI's existing integrity management practices do not, and cannot, 11 identify all cracking, it is necessary for FEI to initiate this project in a timely manner."

At page 39 of the Application, FEI provides "Table 3-4: FEI ITS Pipelines: Occurrences of
 Cracking on FEI Pipe Identified Through JANA's Review of Selected Integrity Digs and
 Total Integrity Digs Analyzed"

#	Line Name	FEI Name	SCC Susceptibility	Seam Weld Cracking Susceptibility	Integrity Digs with Cracking Threats	Total Integrity Digs Analyzed
1	SAV VER 323	Savona - Vemon 12"	Yes	Yes	50	92
2	VER PEN 323	Vernon – Penticton 12"	Yes	Yes	38	67
3	GRF TRA 273	Grand Forks – Trail 10"	Yes	Yes	138	228
4	OLI GRF 273	Oliver Y – Grand Forks 10"	Yes	Yes	79	163
5	PEN OLI 273	Penticton – Oliver Y 10"	Yes	Yes	13	23
6	TRA CAS 219	Trail – Castlegar 8"	Yes	Yes	11	76
7	KIN PRI 323	Kingsvale - Princeton 12"	Yes	Low	0	3
8	PRI OLI 323	Princeton – Oliver 12"	Yes	Low	2	12
9	YAH TRA 323	Yahk – Trail (ELK) 12"	Yes	Low	9	53
10	OLI PEN 406	Oliver - Penticton 16"	Low	Low	0	1
11	DUK SAV 508	Duke Tap – Savona C/S 20"	Low	Low	0	0
12	YAH OLI 610	Yahk – Rossland 24", Rossland – Oliver 24"	Low	Low	0	6

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- 16 17
- 6.1 Explain why the project must be initiated immediately. What is the driver for the urgency of the project?
- 18
- 19 Response:
- 20 Please refer to response to BCUC IR1 5.3.

FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)



Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

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- 6 7

6.2 Explain how FEI managed (and continues to manage) the existence of these cracking threats, in addition to monitoring through opportunity digs, prior to the ability to perform EMAT ILIs. For example, has FEI implemented any SCCDA methodologies to address the SCC threats?

8

9 **Response:**

10 FEI currently manages cracking threats of the ITS pipelines through opportunity digs, with 11 development of a line specific mitigation plan if significant cracking¹ is discovered. As further 12 discussed in the response to BCUC IR1 6.4, to date, FEI has not identified any transmission 13 pipeline where a line specific mitigation plan was warranted or implemented to manage cracking 14 discovered during an opportunity dig.

15 Please refer to the response to CEC IR1 18.1 which explains why FEI has not implemented any 16 SCCDA methodologies to address SCC threats.

- 17
- 18
- 19
- 20 6.3 For each of the pipelines with cracking found by FEI shown in Table 3-4, provide 21 the date when the cracking was first discovered. As well, distinguish whether the 22 cracking was SCC or related to the seam weld (that is, indicate the year of the first 23 instance of finding a SCC crack and the year when the first seam weld crack was 24 found for each pipeline).
- 25

26 **Response:**

27 For each of the eight pipelines with cracking found for the 12 pipelines shown in Table 3-4, FEI 28 has provided the year when the cracking was first discovered and, where applicable, FEI has 29 distinguished between the year for SCC cracking and the year for seam weld cracking.

#	Line Name	FEI Name	First Finding of SCC	First Finding of Seam Weld Cracking
1	SAV VER 323	Savona – Vernon 12"	2002	2002
2	VER PEN 323	Vernon – Penticton 12"	2003	2002
3	GRF TRA 273	Grand Forks – Trail 10"	2005	2001
4	OLI GRF 273	Oliver Y – Grand Forks 10"	2016	2001

Significant cracking is referred to in the Application as cracking that is "most likely to fail". Significant cracking warrants incremental mitigation.

(/,	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC*	Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 13

ш		EEI News	First Finding of	First Finding of
#	Line Name	FEINAME	566	Seam weld Cracking
5	PEN OLI 273	Penticton – Oliver Y 10"	2004	2004
6	TRA CAS 219	Trail – Castlegar 8"	2022	2003
7	KIN PRI 323	Kingsvale – Princeton 12"	-	-
8	PRI OLI 323	Princeton – Oliver 12"	-	2004
9	YAH TRA 323	Yahk – Trail (ELK) 12"	-	2010
10	OLI PEN 406	Oliver – Penticton 16"	-	-
11	DUK SAV 508	Duke Tap – Savona C/S 20"	-	-
12	YAH OLI 610	Yahk – Rossland 24" Rossland – Oliver 24"	-	-

•			Applicati the Interio	FortisBC Energy Inc. (FEI or the Company) on for a Certificate of Public Convenience and Necessity (CPCN) for Approval of or Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FO	RTIS	BC™	Response	e to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 14
1 7.0 Refe			rence	Reference: Exhibit B-1 p.32	
2				Final Results of EMAT ILI Pilot Project	
3 4 5 6 7		At pa is co runs crach pipel	age 32 of mpleting on these king dete ines wer	f the Application, FEI states: "As part of FEI's project develop g a pilot of EMAT ILI evaluations on two CTS pipelines. The pipelines are complete; however, FEI is in the process of vali ected by the EMAT tool. These instances of potential cra re not previously detected through opportunistic digs."	ment work, FEI EMAT ILI tool dating potential cking on FEI's
8 9 10		7.1	Confii inspe	rm whether FEI has received the vendor's final report of the p ctions. If confirmed, provide the vendor's final report.	ilot EMAT inline
11	Respo	onse:			
12 13 14	FEI ha from p that fir	is not r ipe cu nal EM	eceived it-outs, a IAT venc	the final reports. FEI is reviewing recently obtained destructive and will be providing this information to the EMAT ILI vendor. dor reports will be available before year-end.	e testing results FEI anticipates
15					
16					
17 18 19 20		7.2	Confii 508 lii	rm whether the validation digs on each of the LIV PAT 457 nes have now been completed.	and CPH BUR
21	Respo	onse:			
22	Confir	med, a	all currer	ntly identified validation digs on these lines have been comple	eted.
23 24					
25 26 27		7.3	Provid invest	de details of the validation dig findings including description tight to the in-ditch measurements with ILI in the in-ditch measurement is a set of the in-ditch measurement in the in-ditch measurement is a set of the in-ditch	ons of features measurements,

Response:

The following tables provide FEI's validation dig findings including descriptions of features investigated and comparisons of the in-ditch measurements with ILI measurements (i.e., depth, length, and width). Please note that the ILI vendor uses the following feature identifiers ("ILI Identifier"):

and an assessment of the EMAT tool's performance.

• CRAC = axial crack within base pipe material

	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
IS BC [™]	Response to the Residential Consumer Intervener Association (RCIA).Information Request	Page 15

- CRAC-GRP = axial crack colonies within base pipe material
- LS-CRAC = axial crack in longitudinal weld area
- 3 LIN = linear feature within base pipe material
- LS-LIN = linear feature in longitudinal weld area

Table 1: Livingston Pattullo 457 mm Pipeline

	CTS Livingston to Patullo 457 mm									
	Descriptions of	Comparison in-ditch measurements with ILI measurements								
ILI Identifier	ILI-reported Comments	Field-reported Comments	ILI-reported depth minus Field-reported depth (%)	ILI-reported length minus Field-reported length (mm)	ILI-reported width minus Field-reported width (mm)					
CRAC 1	Axial crack within base pipe material	Mechanical damage; present since construction	-17%	-17	-66					
CRAC 2	Axial crack within base pipe material	Metal loss manufacturing indication (rolled in slug); present since construction	-12%	-43	-31					
CRAC 3	Axial crack within base pipe material	Mechanical damage; present since construction	-14%	12	-60					
LS-CRAC 1	Axial crack in longitudinal weld area	Suspected centerline lack of fusion in the ERW	4%	13	-35					
LS-CRAC 2	Axial crack in longitudinal weld area	Suspected centerline lack of fusion in the ERW	5%	6	-35					
CRAC-GRP 1	Axial crack-colony within base pipe material	Lamination/lap; manufacturuing rolling indication	-21%	-467	-64					
CRAC 4	Axial crack within base pipe material	Nothing found at the time of inspection	-34%	-64	-72					
CRAC 5	Axial crack within base pipe material	Mechanical damage; present since construction	-28%	29	-31					
LS-CRAC 3	Axial crack in longitudinal weld area	Suspected centerline lack of fusion in the ERW	8%	17	-71					
LS-CRAC 4	Axial crack in longitudinal weld area	Suspected centerline lack of fusion in the ERW	16%	4	-71					
CRAC 6	Axial crack within base pipe material	Nothing found at the time of inspection	-24%	-99	-36					
CRAC 7	Axial crack within base pipe material	Narrow axial corrosion	-28%	-21	-27					
LS-CRAC 5	Axial crack in longitudinal weld area	Suspected centerline lack of fusion in the ERW	11%	17	-71					
LS-CRAC 6	Axial crack in longitudinal weld area	Suspected centerline lack of fusion in the ERW	15%	49	-35					
CRAC 8	Axial crack within base pipe material	Mid-wall lamination	18%	-33	-65					

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Table 2: Coquitlam to Noons Creek 508 mm

		CTS Coquitlam to Noons Creek 508 mm			
	Descriptio	ns of features reported and investigated	Comparison	n-ditch measurer	nents with ILI
				measurements	
ILI Identifier	ILI-reported Comments	Field-reported Comments	ILI-reported	ILI-reported	ILI-reported
ILI Identifier			depth minus	length minus	width minus
			Field-reported	Field-reported	Field-reported
			depth (%)	length (mm)	width (mm)
LIN 1	with metal loss	External metal loss manufacturing indication (rolled-in slug)	-20%	0	-17
LIN 2	with metal loss	SCC within external corrosion	-2%	-5	-86
LIN 3	possible manufacturing anomaly	Internal manufacturing indication	-12%	15	-36
LIN 4	with metal loss, close to long seam Axially oriented external corrosion		-16%	-12	-18
CRAC-GRP 1	with metal loss	SCC within external corrosion feature	-2%	-299	-179

9 FEI's observations of the EMAT tool's performance for the Livingston Pattullo 457 mm pipeline 10 are:

• **LS CRAC features:** All 6 LS CRAC features reported by the EMAT tool were validated.

CRAC features: 6 of the 8 CRAC features reported by the EMAT tool were validated. 2
 of the 8 CRAC features reported by the EMAT tool were deemed to be false positives, as
 there was no feature found during the integrity dig corresponding to the ILI-reported
 feature.

• **CRAC-GRP:** The 1 CRAC-GRP feature reported by the EMAT tool was validated.

(<i>i</i>)	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC ^{**}	Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 16

FEI's observations of the EMAT tool's performance for the Coquitlam to Noons Creek 508 mm
 pipeline segment are:

- LIN features: All 4 LIN features reported by the EMAT tool were validated.
- CRAC-GRP features: The 1 CRAC-GRP feature reported by the EMAT tool was validated.

6 There are no remaining in-service features reported by the EMAT ILI tool runs requiring an7 integrity management response prior to EMAT re-inspection.

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- 11 7.4 What was the total length of pipelines inspected by EMAT ILI in the pilot project, 12 and what was this as a proportion of the total CTS pipeline length?
- 13
- 14 **Response:**

Approximately 34 km of pipeline was inspected as part of the EMAT ILI Pilot Project. This is approximately 13 percent of the total CTS pipeline length.

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- 207.5For each pipeline in the pilot project, for what percentage of its length did FEI obtain21high quality data?
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23 **Response:**

FEI considers high quality data to be data that can be relied upon for integrity management decision-making. This includes degraded data, as long as that degraded data has a quality specification² from the vendor (which is the case for both pipelines in the EMAT ILI Pilot Project).

Pipeline in EMAT Pilot Project	High Quality Data – Percentage
Livingston-Pattullo 457 mm	99.8%
Coquitlam-Noons Creek 508 mm	99.45%

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² ILI tool vendors provide specifications for the detection and sizing of imperfections, which are commonly referred to as "data quality specifications". Please refer to the response to BCUC IR1 9.2 for further discussion regarding these specifications.

 FortisBC Energy Inc. (FEI or the Company)
 Submission Date:

 Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)
 Submission Date:

 FORTIS BC^{**}
 Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1
 Page 17

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- 7.6 For each pipeline in the pilot project, what was the maximum length of missing EMAT ILI data as well as the total length of missing data?
- 4 <u>Response:</u>
- 5 In the table below, FEI provides the maximum length of missing EMAT ILI data as well as the total
- 6 length of missing data for each pipeline in the pilot project. Consistent with its practice where data
- 7 is missing, FEI will follow the Steps 2 through 4 provided in the response to BCUC IR1 8.4.

Pipeline in EMAT Pilot Project	Segment Length (km)	(km), Sum of All Segments	
Livingston-Pattullo 457 mm	0.024	0.060	
Coquitlam-Noons Creek 508 mm	0.018	0.022	

- EMAT ILI data as well as the total length of degraded data?
- 13

14 **Response:**

- In the table below, FEI provides the maximum length of degraded EMAT ILI data as well as the total length of degraded data for each pipeline in the pilot project. As discussed in the response to RCIA IR1 7.5, degraded data from the EMAT Pilot Project has a quality specification from the
- 18 vendor and, as such, can be relied upon for integrity management decision-making.

Pipeline in EMAT Pilot Project	Degraded Data – Maximum Segment Length (km)	Degraded Data – Total Length (km), Sum of All Segments
Livingston-Pattullo 457 mm	0.120	2.579
Coquitlam-Noons Creek 508 mm	0.048	0.096

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- 7.8 When are the re-inspections scheduled of the two pipelines that were the subject of the pilot project EMAT ILIs?
- 24

25 **Response:**

26 The LIV PAT 457, which was run in 2019, is scheduled for re-run in 2026.

FEI will re-run the COQ NOO 508 segment, which was run in 2020, in 2026 as part of its planned inspection of the full CPH NOO 508 pipeline. The COQ NOO 508 segment represents

approximately 4.4 km of the total 9 km length of the CPH NOO 508 pipeline.

FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)



Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

Confirm whether FEI intends to make modifications to the two pipelines that were

the subject of the pilot project EMAT ILIs in advance of the next EMAT ILI runs. If

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- 8 **Response:**

7.9.

9 FEI confirms that it will be making modifications to one of the two pipelines that were the subject 10 of the Pilot Project EMAT ILIs in advance of the next EMAT ILI runs.

11 As summarized in the table below, FEI will be modifying five heavy-wall segments on the CPH

12 NOO 508 transmission pipeline to reduce future speed excursions as part of its CTS TIMC Project.

13 One of these alterations (Event 20) will occur on the Coquitlam to Noons Creek (COQ NOO 508)

14 section of the CPH NOO 508 pipeline where FEI predicted a speed excursion would occur based

15 on past MFL ILI tool data, and subsequently observed a speed excursion during the EMAT ILI

- 16 Pilot Project run. The other four speed excursion events were identified through analysis of MFL
- 17 ILI tool data and will not take place on the COQ NOO 508 pipeline segment.

confirmed, identify the modifications.

	Pipeline	CTS TIMC Event ID	Facility or Location	Heavy Wall Features to be Removed
		1	Cape Horn Valve Station; City of Coquitlam	Station pipe
	0011100	4/5	Lougheed Highway; City of Coquitlam	Crossing pipe
	CPH NOO 508	9	Cape Horn Avenue; City of Coquitlam	Forged elbow
		14	Coquitlam Gate Station; City of Coquitlam	Valve assembly
		20	Westwood Regulating Station; City of Coquitlam	Valve assembly & crossing pipe

FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)



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18.0ReferenceFEI's CTS TIMC CPCN Exhibit B-5 BCUC IR1 1.2; Exhibit B-1, pp. 13,246; Exhibit B-1 Appendix B-2 JANA QRA; Exhibit A-3 BCUC IR1 6.23Smaller Diameter Pipelines – JANA's Reports

- 4 The response to CTS TIMC Exhibit B-5 BCUC IR1 1.2 provides a table of FEI's 5 transmission pipelines outside of the scope of JANA's risk assessment studies.
 - 8.1. Provide the table of transmission pipelines that were not within the scope of JANA's studies, as provided in response to CTS TIMC CPCN proceeding BCUC IR1 1.2, highlighting the pipelines that are part of the ITS.

10 **Response:**

- 11 FEI has reproduced the table provided in response to CTS TIMC BCUC IR1 1.2 below. Pipelines
- 12 not part of the ITS are indicated by a strikethrough (e.g., Campbell River Lateral 219). All other 13 pipelines listed in the table are part of the ITS.

FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 20

Pipeline Name	Line Length (kilometres)	Steel Grade (MPa)	Wall Thickness (mm)	Year Installed	Age	Pipe Coating Type	Joint Coating Type	% in Class 3 Location	In-line Inspection Capable?	Number of Recorded Failures
Mackenzie Lateral 168	28.6	241/290	4.8	1996	23	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	1	No	0
Mackenzie Loop 168	14.2	290	4.8	1972	47	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
BC Forest Products Lateral 168	0.5	290	4.8	1996	23	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Prince George 3 Lateral 219	5.3	317	4.8	1970	49	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Northwood Pulp Lateral 168	6.0	290	4.8	1965	54	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	0	No	0
Northwood Pulp Loop 219	5.8	359	4.8	1995	24	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Prince George 1 Lateral 168	4.7	241	4.8	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	0	No	1
Prince George Pulp Lateral 168	1.0	241/290	4.8	1964	55	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	0	No	0
Husky Oil Lateral 168	1.1	290	4.8	1965	54	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	0	No	0
Prince George 2 Lateral 168	8.6	241	4.8	1972	47	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Cariboo Pulp Lateral 168	1.3	241	4.8	1993	26	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Williams Lake Loop 1/Loop 2 168	5.9	241/359	4.8	1993	26	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Kamloops 1 Lateral/Loop 168	6.7	290	4.8	1965/1979	40/54	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	27/31	No	0
Salmon Arm Loop 168	44.9	290	4.8	1976	43	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	12	No	1
Salmon Arm 3 Lateral 168	0.8	290	4.8	1981	38	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Coldstream Lateral 219	1.8	290	4.8	1998	21	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	49	No	0

FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 21

Pipeline Name	Line Length (kilometres)	Steel Grade (MPa)	Wall Thickness (mm)	Year Installed	Age	Pipe Coating Type	Joint Coating Type	% in Class 3 Location	In-line Inspection Capable?	Number of Recorded Failures
Coldstream Loop 168	3.8	290	4.8	1989	30	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	16	No	0
Kelowna 1 Loop 219	2.1	317	4.8	1976	43	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	33	No	0
Celgar Lateral 168	5.8	241	4.8	1960	59	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	4	No	0
Castlegar Nelson 168	37.4	241/290	4.8	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	21	No	3
Trail Lateral 168	4.2	241	4.8	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	0	No	1
Fording Lateral 219/168	79.6	241/290	4.8	1971	48	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	6	No	3
Elkview Lateral 168	1.6	290	4.8	1970	49	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	19	No	0
Cranbrook Lateral 168	34.0	290	4.8	1990	29	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	9	No	0
Cranbrook Loop 219	34.0	290	4.0	1968	51	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	9	No	0
Cranbrook Kimberley Loop 219	4.0	290	4.8	1992	27	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	0	No	0
Cranbrook Kimberley Loop 273	9.4	359	4.8	1992	27	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	21	No	0
Kimberley Lateral 168	20.6	241/290	4.8	1962	57	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	2	No	0
Skookumchuck Lateral 219	35.9	290	4.0	1968	51	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	0	No	0

FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 22

Pipeline Name	Line Length (kilometres)	Steel Grade (MPa)	Wall Thickness (mm)	Year Installed	Age	Pipe Coating Type	Joint Coating Type	% in Class 3 Location	In-line Inspection Capable?	Number of Recorded Failures Caused by Other than External Corrosion
Campbell River Lateral 219	4 9.5	414	5.5	1990	29	Extruded Polyethylene	Heat Shrink Sleeves	θ	Yes	θ
Crofton Lateral 168	5.1	359	7.0	1990	29	Extruded Polyethylene	Heat Shrink Sleeves	θ	Yes	θ
Harmac Lateral 168	9.7	360	7.0	1990	29	Extruded Polyethylene	Heat Shrink Sleeves	37	Yes	θ
Mt Hayes Lateral 273	5.4	4 83	8.4	2010	ð	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	θ	Yes	θ
Port Alberni Lateral 168	21.7	240	4 <u>.9</u>	1990	29	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	15	Yes	θ
108 Mile Lateral 60	0.1	240	3.9	1998	21	Unknown	Unknown	0	No	0
150 Mile House 60	0.1	240	3.9	1995	24	Unknown	Unknown	0	No	0
Afton Mines Lateral 114	0.7	240	4.0	1976	43	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Armstrong Lateral 114	0.4	240	4.8	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	100	No	0
Ashcroft Lateral 60/88/168	9.1	240	3.9	1993	26	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	2	No	0
Bear Lake Lateral 60	1.2	205	3.9	1964	55	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Byron Creek Lateral 114	11.6	240	3.2	1985	34	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Cache Creek Lateral 60	1.4	240	4.0	1971	48	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Chase Lateral 88	30.3	290	3.2	1985	34	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	1
Chute Lake Lateral 88	0.1	240	5.5	2002	17	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	100	No	0
Clinton Lateral 60	21.7	240	3.2	1969	50	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Coldstream Lateral 114	4.1	240	4.8	1969	50	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	11	No	0

FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 23

Pipeline Name	Line Length (kilometres)	Steel Grade (MPa)	Wall Thickness (mm)	Year Installed	Age	Pipe Coating Type	Joint Coating Type	% in Class 3 Location	In-line Inspection Capable?	Number of Recorded Failures Caused by Other than External Corrosion
Cominco Lateral 114	1.0	240	4.8	1958	61	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	0	No	0
Creston Lateral 114	6.9	240	3.2	1962	57	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	14	No	0
Dallas Lateral 60	0.1	240	3.9	1972	47	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	100	No	0
Deadman Creek Lateral 26	0.1	205	2.9	1990	29	Unknown	Unknown	0	No	0
Dunkley Mills Loop 114	4.2	240	3.2	2004	15	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Dunkley Mills Lateral 60	5.7	240	3.2	1980	39	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Elko Lateral 88	0.9	240	4.0	1969	50	Unknown	Unknown	0	No	1
Enderby Lateral 114	0.2	240	4.8	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	100	No	0
Fernie Lateral South Loop 114	7.9	290	4.8	1998	21	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Fernie Lateral North Loop 88	12.0	290	4.0	1991	28	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Fernie Lateral 88.9/168	23.1	240	3.2	1962	57	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	5
Finlay Forest Industries Loop 114	4.2	205	3.9	1981	38	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Finlay Forest Industries Lateral 60	4.3	205	3.9	1966	53	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Fort Nelson Loop 114	0.7	240	4.0	1985	34	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Galloway Lateral 60	9.6	240	3.2	1981	38	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	1

FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 24

Pipeline Name	Line Length (kilometres)	Steel Grade (MPa)	Wall Thickness (mm)	Year Installed	Age	Pipe Coating Type	Joint Coating Type	% in Class 3 Location	In-line Inspection Capable?	Number of Recorded Failures Caused by Other than External Corrosion
Gibralter Mines Lateral 60	10.2	240	3.9	1971	48	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Grand Forks Lateral 114	0.9	240	4.8	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	0	No	0
Green Lake Lateral 33	0.0	240	4.5	1993	26	Unknown	Unknown	0	No	0
High Country Estates Lateral 60	0.6	240	3.2	1975	44	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Hudson Hope Lateral 60	10.0	205	3.9	1965	54	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Highmont Mine Lateral 60	2.9	290	3.2	1979	40	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	1
Horse Lake Lateral 60	0.0	240	5.5	1993	26	Unknown	Unknown	100	No	0
Highland Valley Lateral 114	16.3	240	3.9	1971	48	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Kamloops 2 Lateral 114	1.1	240	4.8	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	68	No	0
Kimberley Lateral 114	2.2	240	3.2	1962	57	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	24	No	0
Kelowna 1 Lateral 114	2.1	240	4.8	1957	62	Polyethylene Tape	Coal Tar, Heat Shrink Sleeve, or Cold Applied Polymer Tape	31	No	0
Knutsford Lateral 60	4.2	290	3.2	1984	35	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Lac La Hache Lateral 60	0.2	240	3.9	2002	17	Unknown	Unknown	0	No	0
Ladysmith Lateral 114	1.0	360	4 <u>.9</u>	2008	11	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	44	No	θ
Lafarge Cement Lateral 114	3.3	240	4.8	1969	50	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Logan Lake Lateral 60	0.7	205	3.9	1971	48	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0

FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 25

Pipeline Name	Line Length (kilometres)	Steel Grade (MPa)	Wall Thickness (mm)	Year Installed	Age	Pipe Coating Type	Joint Coating Type	% in Class 3 Location	In-line Inspection Capable?	Number of Recorded Failures Caused by Other than External Corrosion
Line Creek Lateral 114	2.8	240	4.0	1981	38	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Louisiana Pacific Lateral 114	9.4	205	4.0	1995	24	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Marysville Lateral 60	0.9	240	3.9	1962	57	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	100	No	0
Merritt Lateral 114	4.9	240	3.9	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	13	No	0
Moan Road Lateral 60	0.7	240	3.9	1995	24	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Mt Hayes Lateral 114	5.4	360	4 .5	2010	ð	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	θ	No	Ð
North West Energy Lateral 114	6.4	240	3.9	1993	26	Fusion Bond Epoxy	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Oliver Lateral 114	2.0	240	4.8	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	87	No	0
Osoyoos Lateral 114	20.9	240	4.8	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	3	No	0
Port Mellon Lateral 114	0.7	359	4.0	1990	29	Extruded Polyethylene	Heat Shrink Sleeves	θ	No	θ
Princeton Lateral 88	67.0	240	4.8	1968	51	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Powell River 114	1.1	360	5.5	1991	28	Extruded Polyethylene	Heat Shrink Sleeves	90	No	θ
Quesnel 2 Lateral 114	2.8	290	4.0	1982	37	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Rossland Lateral 114	1.1	290	4.8	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	45	No	0
Salmon Arm Lateral 114	44.3	240	4.8	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	14	No	2
Savona Lateral 60	1.5	240	3.9	1958	61	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	58	No	0

FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 26

Pipeline Name	Line Length (kilometres)	Steel Grade (MPa)	Wall Thickness (mm)	Year Installed	Age	Pipe Coating Type	Joint Coating Type	% in Class 3 Location	In-line Inspection Capable?	Number of Recorded Failures Caused by Other than External Corrosion
Shoreacres Lateral 114	0.3	290	4.8	1993	26	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Silver Creek Lateral 60	6.7	290	3.2	1985	34	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Sorrento Lateral 114	24.7	290	3.2	1985	34	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	7	No	0
Spallumcheen Lateral 114	3.4	240	4.8	1995	24	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Sparwood Lateral 114	8.8	240	4.8	1969	50	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Summerland Lateral 114	16.0	240	4.8	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	45	No	1
Swan Lake Lateral 60	1.6	240	3.9	1967	52	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Fort Nelson Tackama Forest Lateral 60	1.6	240	3.9	1975	44	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	0	No	0
Tilbury Lng Plant 168	1.7	205	4 <u>.8</u>	1971	4 8	Extruded Polyethylene	Heat Shrink Sleeves	100	No	θ
Vernon 1 Lateral 114	0.6	240	4.8	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	100	No	0
Westar Timber Lateral 60	1.0	290	3.2	1988	31	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0
Williams Lake Lateral 114	10.0	240	4.0	1957	62	Asphalt Enamel	Asphalt Enamel, Coal Tar, or Cold Applied Polymer Tape	0	No	0
Wildwood Lateral 60	0.5	290	3.2	1982	37	Extruded Polyethylene	Heat Shrink Sleeve, or Cold Applied Polymer Tape	0	No	0

FortisBC Energy Inc. (FEI or the Company)Submission Date:Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of
the Interior Transmission System Transmission Integrity Management Capabilities Project
(ITS TIMC Project or the Project) (Application)Submission Date:
February 16, 2023



(IR) No. 1	Page 27

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8.2 Explain why FEI did not request JANA to assess pipelines in the ITS other than the mainline pipelines in its Analysis Of Cracking Threats Report (Appendix B-1).

7 <u>Response:</u>

8 FEI optimized the scope of work of the Analysis of Cracking Threats Report (Appendix B-1) and 9 Quantitative Safety Risk Assessment (Appendix B-2), which address the CTS and ITS, by 10 generally including transmission pipelines of NPS 10 or larger that have previous geometry and 11 MFL ILI data and for which EMAT ILI tools are commercially available. ILI information provides 12 additional value in undertaking a quantitative risk assessment versus otherwise relying on 13 historical models and more general risk estimation methods. For these reasons, FEI did not 14 request JANA to assess pipelines in the ITS other than the mainline pipelines identified in 15 Appendix B-1 and B-2.

16 17 18 19 8.3 Explain why FEI did not request JANA to assess pipelines in the ITS other than 20 the mainline pipelines in its Quantitative Safety Risk Assessment (Appendix B-2). 21 22 **Response:** 23 Please refer to the response to RCIA IR1 8.2. 24 25 26 27 8.4 Provide a table similar to Table 3-8 from the CTS TIMC CPCN Application showing 28 the safety risk per ITS pipeline. 29 30 **Response:** 31 A portion of this response is redacted pursuant to Section 19 of the BCUC's Rules of Practice and 32 Procedure regarding confidential documents as set out in Order G-178-22. The redaction has

Procedure regarding confidential documents as set out in Order G-178-22. The redaction has been made as it identifies vulnerable points on the Company's gas transmission system and areas of risk to FEI's assets. Disclosure of the detailed information could impede FEI's ability to work safely and to reliably operate its gas system assets and could risk the safety of both its workers

36 and the public. A confidential version of this response is being filed with the BCUC and Interveners

37 who have signed a Confidentiality Declaration and Undertaking.



FortisBC Energy Inc. (FEI or the Company)Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of
the Interior Transmission System Transmission Integrity Management Capabilities Project
(ITS TIMC Project or the Project) (Application)Submission Date:
February 16, 2023Response to the Residential Consumer Intervener Association (RCIA).Information Request
(IR) No. 1Page 28

1 FEI provides the requested table below.



- 8.5 Provide a figure similar to Figure 3-13 from the CTS TIMC CPCN Application showing the threat contribution to safety risk for ITS pipelines.
- 6 7 <u>Response:</u>

3 4

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A portion of this response is redacted pursuant to Section 19 of the BCUC's Rules of Practice and Procedure regarding confidential documents as set out in Order G-178-22. The redaction has been made as it identifies vulnerable points on the Company's gas transmission system and areas of risk to FEI's assets. Disclosure of the detailed information could impede FEI's ability to work safely and to reliably operate its gas system assets and could risk the safety of both its workers and the public. A confidential version of this response is being filed with the BCUC and Interveners

14 who have signed a Confidentiality Declaration and Undertaking.

15 FEI provides the threat contribution to safety risk for ITS pipelines in the table below.





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On page 13 of the Application, FEI states: "JANA's assessment shows that 9 pipelines on the ITS, of which 8 are large enough diameter for EMAT ILI tools4, and 11 on the CTS are susceptible to cracking...Given FEI's obligations to ensure safe and reliable operation of its assets, the credibility of cracking threats to the ITS identified by JANA, the potential safety and reliability consequences of not addressing these threats, and emerging changes in industry practices, FEI, as a prudent operator, needs to enhance its transmission integrity management capabilities to mitigate cracking threats on 8 ITS pipelines."

- 8.6 Explain why FEI is not intending to enhance or otherwise change its integrity
 management capabilities for the 9th ITS pipeline (Trail to Castlegar) which JANA
 concludes is susceptible to cracking and for which EMAT ILI tools are not
 commercially available.
- 1718 <u>Response:</u>

19 FEI is not proposing to enhance or otherwise change its integrity management capabilities for the

20 Trail-Castlegar 8" pipeline (TRA CAS 219) because:

<i>(</i> /,	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC*	Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 31

- FEI's practices for transmission pipelines smaller than NPS 10 currently align with industry practice; and
 - EMAT tools are not yet proven and commercialized for transmission pipelines smaller than NPS 10 in diameter.

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Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

19.0ReferenceFEI's CTS TIMC CPCN Exhibit B-5 BCUC IR1 1.2; Exhibit B-1, pp. 13,246; Exhibit B-1 Appendix B-2 JANA QRA; Exhibit A-3 BCUC IR1 6.23Smaller Diameter Pipelines

On page 46 of the Application, FEI states: "FEI currently operates approximately 100 transmission pipelines with diameters NPS [nominal pipe size] 8 or smaller, which operate at a hoop stress level greater than 30 percent SMYS. Since EMAT tools are currently only commercialized and available for pipelines of diameter NPS 10 and larger, FEI did not include transmission pipelines with diameters smaller than NPS 10 in the scope of its TIMC projects. FEI will continue to inspect these pipelines for cracking during opportunity digs and, if significant cracking is discovered, it will develop a line specific mitigation plan."

- 119.1Identify the line-specific mitigation actions that FEI would include, or potentially12include, in its mitigation plan if significant cracking is discovered on a transmission13pipeline smaller than NPS 10.
- 14

15 **Response:**

- 16 Please refer to the response to BCUC IR1 6.4.1.
- 17
- 18
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209.2Under what circumstances would FEI proceed with hydrostatic testing, exposure21and recoating, or pipeline replacement for these smaller diameter pipelines if22significant SCC or seam weld cracking was identified during opportunity digs.

24 **Response:**

If significant SCC or seam weld cracking (i.e., cracking that can result in failure, and that requires incremental mitigation) were identified during an opportunity dig, FEI expects that it would undertake an evaluation of the potential line specific mitigation plan alternatives using the Alternatives Evaluation Methodology described in Section 4.3 of the Application. Please refer to the response to BCUC IR1 6.4, which explains that, to date, FEI has not identified any transmission pipeline where a line specific mitigation plan was warranted or implemented to manage cracking discovered during an opportunity dig.

Although FEI cannot foresee all of the circumstances that might drive its future asset decisionmaking, in the table below, FEI has provided examples of circumstances that might contribute to the selection of hydrostatic testing, exposure and recoating and pipeline replacement for smaller diameter pipelines (i.e., those outside the scope of the TIMC projects). For completeness, FEI has also included "pressure regulating station" as an option.

	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC [*]	Response to the Residential Consumer Intervener Association (RCIA). Information Request	D 00

(IR) No. 1

Potential alternative	Examples of circumstances that might drive FEI to adopt this alternative
Hydrostatic testing	This method has implementation complexity (see Table 4-3 in the Application). While possible, it is highly unlikely that this method would be adopted in any circumstances.
Exposure and recoating	This method is typically only cost-effective on shorter lengths of pipeline. It is possible that this method would be adopted if it were deemed cost effective for the applicable length of pipeline requiring mitigation.
	This method could likely be completed over a shorter timeframe than pipeline replacement, which may be a factor in its selection. Further, FEI may be able to mitigate the potential for significant life safety consequences by prioritizing exposure and recoating in areas in proximity to people.
Pipeline replacement	FEI may adopt pipeline replacement if it is considered cost-effective relative to other methods, and if the timeline for implementation is considered acceptable.
	Further, FEI may adopt pipeline replacement if there are other compelling reasons to undertake this alternative in addition to a line specific mitigation for cracking.
Pressure regulating station	Where FEI can operate a pipeline with hoop stresses below 30 percent of SMYS, while maintaining reliable gas supply to customers, this alternative can be a timely and cost-effective mitigation option.

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6 7 In its IR 6.2, the BCUC requests:

"6.2 Please discuss any assessments (either qualitative, semi-quantitative, or quantitative) to determine the risk of cracking on FEI's transmission pipelines with diameters smaller than NPS 10 and provide the result of these assessments.

- 6.2.1 Please compare the risk of cracking on FEI's transmission pipelines with diameters
 smaller than NPS 10 to the risk of cracking on FEI's transmission pipelines with diameters
 NPS 10 or greater."
- 9.3 Compare and characterize the <u>probability</u> of cracking on FEI's transmission
 pipelines with diameters smaller than NPS 10 to the probability of cracking on FEI's
 transmission pipelines with diameters NPS 10 or greater.
- 14

15 **Response:**

16 The response to BCUC IR1 6.2.1 includes a comparison of the probability of cracking (expressed 17 as "Ruptures per km per year") on a pipeline with diameter smaller than NPS 10 to one with a

18 diameter of NPS 10 or greater.

	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
IS BC [™]	Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 34

- 1 The results of this comparison show that the estimated probability of cracking on these pipelines,
- 2 as expressed as "Ruptures per km per year", is similar. However, there are many factors involved
- 3 in estimating the probability of cracking failure, including pipeline age, coating and cathodic
- 4 protection, in addition to operating stress. As such, FEI cannot estimate whether a QRA would, in
- 5 general, estimate a higher, lower, or similar probability of cracking for transmission pipelines not
- 6 included in the baseline system-level QRA. Nor can FEI estimate whether any potential trends
- 7 may be visible on the basis of pipeline outside diameter.

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Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

1 **B. Project Description**

210.0ReferenceBCUC Decision C-3-22 p.60; Exhibit A-3 BCUC IR1 9 Successful3EMAT ILI Run Criteria

4 In its Decision on the Coastal Transmission System TIMC CPCN, the BCUC stated: "In 5 an effort to improve regulatory efficiency and to allow for transparent testing of the 6 assumptions made in developing project scope, the Panel expects FEI to provide, in its 7 forthcoming ITS CPCN application, the criteria and metrics which it considers would define 8 an acceptable EMAT ILI tool run and the basis for selecting these criteria and metrics. As 9 an example of a criterion which could define an acceptable EMAT ILI tool run, FEI should 10 provide its selected metrics for the acceptable pipeline length of discontinuous or 11 continuous loss of pipeline integrity data for each pipeline segment undergoing an EMAT 12 ILI run."

- 1310.1Confirm whether FEI would promptly repeat the EMAT ILI if FEI's criteria for a14successful EMAT ILI were not met (subject to tool availability and any modifications15to FEI's pipeline and facilities required to improve the likelihood of a successful re-16inspection).
- 17

18 **Response:**

In the event that FEI does not accept an EMAT ILI tool run, FEI expects that it would take eitherof the following actions:

- If the tool run is rejected based on a vendor-related issue, such as tool performance (e.g., battery failure), that causes a loss of data or significant degradation of data, FEI expects that it would promptly pursue a re-run of the same EMAT tool or perhaps an alternate EMAT tool depending on the specific circumstances.
- If the tool run is rejected based on an FEI-related issue, such as speed excursions that causes a loss of data or degradation, FEI expects that it would follow Steps 1 through 4 set out in the response to BCUC IR1 8.4. If replacement of a heavy-wall segment causing a speed excursion is selected as the preferred integrity management method, FEI would pursue a re-run of the tool following replacement work.

Please also refer to the response to CEC IR1 24.3, where FEI explains that a repeat ILI run would not be expected to produce a significantly different result in the absence of addressing a controllable factor (e.g., addressing heavy-wall pipe to minimize the potential for speed excursions).

FortisBC Energy Inc. (FEI or the Company)Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of
the Interior Transmission System Transmission Integrity Management Capabilities Project
(ITS TIMC Project or the Project) (Application)Submission Date:
February 16, 2023



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Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

1 11.0 Reference Exhibit B-1 pp.5,90

EMAT ILI Tool Speed Excursions

At page 5 of the Application, FEI states: "The EMAT ILI data collected during the pilot project run also confirmed that while EMAT ILI tools with speed control returned back to their optimal velocity range more quickly than MFL-C tools, speed excursions still occurred with the EMAT ILI tool."

At page 90 of the Application, FEI states: "One phenomenon that affects the tools' data
collection capabilities is known as 'speed excursion'. Speed excursions are localized
increases in tool velocity where the tool travels beyond the maximum allowable velocity at
which it can collect quality data. The effect of speed excursion ranges from degradation
of data quality to a complete inability for the tool to collect data, resulting in blind spots."

At page 90 of the Application, FEI states: "The above strategies are not appropriate on a permanent basis for managing time dependent threats on an aging pipeline system, especially with respect to cracking threats. In particular, there are no complementary technologies that can be fully relied upon for crack analysis (MFL-C and EMAT are both required), and because FEI is running EMAT tools for the first time, there are no prior runs available from which data can be obtained."

18 11.1 Provide a table of pipeline component alterations that have been deferred, and
 19 provide an estimate of the avoided costs, similar to FEI's response to CTS TIMC
 20 CPCN Exhibit B-5 BCUC IR1 13.1.

21

22 Response:

Please refer to page 7 of Appendix D to the Application (EMAT ILI Pilot Project) for a list of pipeline
 alterations that have been deferred.

As discussed in the response to CEC IR1 10.1, FEI did not proceed with preparing cost estimates for the replacement of these heavy-wall pipe segments as they were not included in the Project scope; therefore, FEI cannot quantify the associated costs.

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31 11.2 Does FEI expect the EMAT tool to successfully capture data at these locations despite the minor or moderate effects on tool speed?
33 11.2.1 Are FEI's expectations predicated on the EMAT ILI tool having speed control?
35

	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC ^{**}	Response to the Residential Consumer Intervener Association (RCIA). Information Request (IR) No. 1	Page 37

1 Response:

FEI observed minor or moderate effects on MFL tool speed at these locations; however, FEI cannot determine, with high confidence, what magnitude of EMAT speed excursion will occur at these locations, and thus, whether the tool will successfully capture data. Therefore, FEI has deferred treatment of these heavy-wall segments until after the baseline EMAT ILI run to determine what effect these speed excursions have on tool data.

As described on page 6 of Appendix F to the Application (System Readiness Criteria), speed control is not yet commercially available for the NPS 10 and NPS 12 pipeline diameters of the ITS pipelines. However, as described on page 5 of Appendix D to the Application (EMAT ILI Pilot Project), FEI expects that while speed control units, when commercially available, could help reduce the impacted length of a speed excursion, they may not eliminate a speed excursion altogether.

14 15 16 11.2.2 If FEI is unable to collect complete or high quality data at these or other 17 locations, explain how FEI would confirm the integrity of these locations. 18 19 **Response:** 20 Please refer to the response to BCUC IR1 8.4. 21 22 23 24 If FEI does not expect the tool to successfully capture data at these locations, for 11.3 25 each of the instances (identified by location and pipeline) provide the distance that 26 FEI expects the EMAT tool to be unable to capture data or to capture degraded 27 data. 28 29 **Response:**

Please refer to the response to RCIA IR1 11.2. If a speed excursion occurs resulting in degraded
 or no reliable data being captured, the length of downstream pipe impacted will be similar to what
 was observed in previous MFL tool runs on the ITS pipelines.

FEI identified the speed excursion events in Table 1 in Appendix D to the Application through a pipeline-level assessment of MFL ILI tool velocities (i.e., where the tool exceeded velocity specifications). FEI has not undertaken a site-specific review of these events to determine information such as geographic location or which type of heavy wall feature is causing the speed excursion (e.g., valve assembly, elbow, pipe). This is because proactive replacement of these

	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC ^{**}	Response to the Residential Consumer Intervener Association (RCIA). Information Request	Daga 20

(IR) No. 1

1 heavy-wall segments was not proposed for inclusion in the Project scope. Thus, FEI provides the

- total expected impacted length by pipeline in Table 1 as a best estimate of where the EMAT tool
- 3 may capture degraded or unreliable data.

Dynamic Risk accepted FEI's approach as part of the CTS TIMC proceeding in its response to BCUC IR 1.1.3, included in Appendix O-2 to the Application, which states: "The performance of the EMAT tool used during the FEI pilot project inspections was analyzed and found to behave similar to the MFL-C with regards to tool velocity. Using this assessment approach gives greater confidence in capturing the highest priority restrictions that could result in a velocity excursion."

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- 12 11.4 Explain how FEI determined that some pipeline components were acceptable to 13 leave in situ, while three heavy wall segments require replacement. What 14 distinguishes the three segments proposed for replacement from other segments 15 that have caused speed excursions?
- 16

17 <u>Response:</u>

FEI generally deferred the replacement of heavy-wall segments based on the severity and/or length of the speed excursion event observed in MFL-C tools. For the deferred speed excursion events, the velocity of the MFL-C tool typically did not exceed its maximum velocity for data collection, meaning that data collected may be usable if a reduced data specification is available from the ILI vendor. Additionally, the length of pipe affected by each speed excursion event was relatively short, meaning that it may be more cost-effective to directly inspect and mitigate cracking on the affected pipe following the EMAT ILI run, if required.

However, as described on page 91 of the Application, the three heavy-wall segments proposed for replacement represent locations where the MFL-C tool travelled above its maximum velocity for data collection, meaning there were areas where reliable data was not collected.³ Additionally, the length of pipe affected by the speed excursion was greater than the length of heavy-wall segment causing the speed excursion, making proactive replacement of these three heavy-wall segments the most cost-effective choice.

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³ As per Appendix F, the typical maximum velocity for data collection in the MFL-C tool is 7 m/s, whereas the typical maximum velocity for data collection in the EMAT tool is 5 m/s.

 FortisBC Energy Inc. (FEI or the Company)
 Submission Date:

 Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)
 Submission Date:



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Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1 Page 39

11.5 If the three modifications are not completed, what length and percentage of each pipeline will not be expected to have valid inspection data due to speed excursions?

5 **Response:**

- 6 FEI cannot be certain of the exact length of downstream pipe that will be impacted from an EMAT
- 7 tool speed excursion as it has not run an EMAT tool through these pipelines yet.
- 8 However, if the lengths of impacted downstream pipe are taken to be similar to those observed in
- 9 the MFL-C tool run (as provided in Table 5-4 of the Application and replicated in the table below),
- 10 then the following percentages of pipeline are expected to be impacted. These percentages do
- 11 not include any other locations where the EMAT ILI tool may experience a speed excursion.

Pipeline	Approx. Length (km)	Event ID	Length of Downstream Pipe Impacted by Speed Excursion (m)	% of Pipeline Impacted by Speed Excursion
SAV VER 323	143	1	193	0.13%
	67	29	112	0.5%
NIN FRI 323	07	31	223	0.5%

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- 11.5.1 What length and percentage of each pipeline will not be expected to have valid inspection data (for any reason) even if the three modifications <u>are</u> completed?
- 18

19 **Response:**

Other than at the three proposed locations, FEI cannot determine with high confidence where the EMAT ILI tool may experience a speed excursion prior to the baseline EMAT run. Further, minor speed excursions may not result in invalid inspection data.

However, given that MFL tool speed excursions can provide a reasonable indication of where EMAT tool speed excursions may occur and impact the inspection data collected, FEI provides the lengths and percentages of each pipeline affected by speed excursions during historical MFL tool runs in the table below. FEI has bolded the pipelines where it proposes to proactively modify heavy wall segments (one on SAV VER 323 and two on KIN PRI 323 pipeline) under the ITS TIMC Project to remove speed excursions.

 FortisBC Energy Inc. (FEI or the Company)
 Submission Date:

 Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)
 Submission Date:

 FORTIS BC^{**}
 Response to the Residential Consumer Intervener Association (BCIA) Information Request

Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

Page 40

Pipeline ID	Approx. length of pipeline (km)	Includi caused by	ncluding speed excursions Exclu used by 3 heavy wall locations caused		ding speed excursions by 3 heavy wall locations	
		No. of speed excursion events	Approx. total length of pipe affected by speed excursions (m) / % of total pipeline length	No. of speed excursion events	Approx. total length of pipe affected by speed excursions (m) / % of total pipeline length	
SAV VER 323	143	9	576 / 0.40%	8	383 / 0.27%	
VER PEN 323	99	3	103 / 0.10%	3	103 / 0.10%	
GRF TRA 273	60	9	640 / 1.07%	9	640 / 1.07%	
OLI GRF 273	95	5	218 / 0.23%	5	218 / 0.23%	
PEN OLI 273	30	3	391 / 1.30%	3	391 / 1.30%	
KIN PRI 323	67	23	1152 / 1.72%	21	817 / 1.22%	
PRI OLI 323	95	9	221 / 0.23%	9	221 / 0.23%	
YAH TRA 323	163	4	94 / 0.06%	4	94 / 0.06%	

1 FEI notes that the extent to which data is compromised depends on the actual tool velocities

2 observed. If the EMAT ILI tool travels between 2 and 5 metres per second, data will be degraded.

3 Degraded data can be relied upon for integrity management decision-making if a degraded data 4 specification is available from the ILI vendor. If the EMAT ILI tool travels above 5 metres per 5 second, reliable inspection data is not collected, meaning the integrity of the pipeline at these

locations cannot be determined. As such, FEI cannot provide with high confidence a
length/percentage for each pipeline where inspection data may be compromised for any reason
during the EMAT ILI run.

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- 12 11.6 For each of the 3 instances of heavy wall piping that FEI proposes to remove, but 13 assuming that they are not removed, estimate the distance after the existing heavy 14 wall section that FEI expects the EMAT tool to be unable to capture data or have 15 degraded data.
- 16
- 17 Response:
- 18 Please refer to the response to RCIA IR1 11.5.
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FortisBC Energy Inc. (FEI or the Company)Submission Date:Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of
the Interior Transmission System Transmission Integrity Management Capabilities Project
(ITS TIMC Project or the Project) (Application)Submission Date:
February 16, 2023



Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

11.7 What is the class location designation for each of the three heavy wall segments according to CSA Z662-19?

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<u>Response:</u>
According to CSA Z662-19, the class location designation for each of the three heavy-wall

6	segments is Class 1	
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1011.8For each of FEI's MFL and geometry ILI tool runs conducted over the past five11years on the ITS, provide the distances inspected, the distances for which valid ILI12data were not obtained, the percentages of each pipeline that were successfully13inspected, and whether the ILI tool had speed control.

15 **Response:**

- 16 The following table provides the requested information for each of FEI's geometry, MFL-A (MFL),
- 17 and MFL-C (CMFL) ILI tool runs conducted over the past five years on the ITS.

Year	Size	Segment	Tool technology	Length (km)	Data loss (km)⁴	% Successful inspection⁵	Speed control
2018	273 mm / 10"	Oliver Y-Penticton	COMBO GEO/MFL-A	31	0.00	100%	No
2018	273 mm / 10"	Oliver Y-Penticton	MFL-C	31	0.00	100%	No
2018	273 mm / 10"	Oliver Y - Grand Forks	COMBO GEO/MFL-A	95	0.00	100%	No
2018	273 mm / 10"	Oliver Y - Grand Forks	MFL-C	95	2.13	97.8%	No
2018	273 mm / 10"	Grand Forks-Trail	COMBO GEO/MFL-A	60	0.00	100%	No
2018	273 mm / 10"	Grand Forks-Trail	MFL-C	60	0.00	100%	No
2019	508 mm / 20"	Duke Tap - Savona C/S	COMBO GEO/MFL-A	3.5	0.00	100%	No
2019	323 mm / 12"	Kingsvale - Princeton	COMBO GEO/MFL-A	67.8	8 0.00	100%	No
2019	323 mm / 12"	Princeton-Oliver	eton-Oliver COMBO gEO/MFL-A 95.858 0.00 100%		100%	No	
2019	273 mm / 10"	Oliver Y - Grand Forks	MFL-C	95	0.00	100%	No
2020	323 mm / 12"	Savona - Vernon	COMBO GEO/MFL-A	143.5	0.00	100%	No

⁴ Data loss (km) is an indication of the length of pipe that is in a blind spot, or where the data is unusable due to not having a quality specification from the ILI vendor.

⁵ Successful inspection (%) is the percentage of the total length for which there is no data loss (blind spots).

FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023



Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

Page 42

Year	Size	Segment	Tool technology	Length (km)	Data loss (km)⁴	% Successful inspection ⁵	Speed control
2020	323 mm / 12"	Penticton-Vernon	COMBO GEO/MFL-A	99.6	0.00	100%	No
2020	323 mm / 12"	Yahk - Trail (EKL)	COMBO GEO/MFL-A	164.4	0.00	100%	No
2020	323 mm / 12"	Savona - Vernon	MFL-C	143.5	0.67	99.53%	No
2020	323 mm / 12"	Penticton-Vernon	MFL-C	99.6	0.46	99.54%	No
2020	323 mm / 12"	Yahk - Trail (EKL)	MFL-C	164.4	0	100%	No
2021	219 mm/ 8"	Trail - Castlegar	COMBO GEO/MFL-A	24	0.00	100%	No
2021	219 mm/ 8"	Trail - Castlegar	MFL-C	24	0.00	100%	No
2022	406 mm / 16"	SONG	COMBO GEO/MFL-A	32.1	0.00	100%	No
2022	168 mm/ 6"	Cranbrook lateral	GEO	34.6	0.00	100%	No
2022	168 mm/ 6"	Cranbrook lateral	MFL-A	34.6	0.00	100%	No
2022	168 mm/ 6"	Cranbrook lateral	MFL-C	34.6	1.66	95.20%	No
2022	219 mm/ 8"	Cranbrook loop	GEO	34.6	0.00	100%	No
2022	219 mm/ 8"	Cranbrook loop	MFL-A	34.6	0.00	100%	No
2022	219 mm/ 8"	Cranbrook loop	MFL-C	34.6	0.09	99.74%	No
2022	168 mm/ 6"	Mackenzie lateral	GEO	31.83	0.00	100%	No
2022	168 mm/ 6"	Mackenzie lateral	COMBO GEO/MFL-A	31.83	0.00	100%	No
2022	168 mm/ 6"	Mackenzie lateral	MFL-C	31.83	0.00	100%	No
2022	219 mm/ 8"	Mackenzie loop	COMBO GEO/MFL-A	2	0.00	100%	No
2022	168 mm/ 6"	Mackenzie loop	COMBO GEO/MFL-A	12.8	0.00	100%	No
2022	219 mm/ 8"	Mackenzie loop	MFL-C	2	0.00	100%	No
2022	168 mm/ 6"	Mackenzie loop	MFL-C	12.8	0.00	100%	No
2022	168 mm/ 6"	PG#1 lateral	GEO	5.9	0.00	100%	No
2022	168 mm/ 6"	PG#1 lateral	GEO	5.9	0.00	100%	No

 11.9 Please clarify what is meant by the statement: "there are no complementary technologies that can be fully relied upon for crack analysis (MFL-C and EMAT are both required)"[emphasis added]. Is FEI stating that MFL-C is also required for crack analysis, or is MFL-C required for other reasons in order to manage the integrity of the pipeline? If the former, explain why MFL-C is required for crack analysis and what cracks or features it is expected to locate and size which EMAT is incapable of locating and sizing.



1 2

Response:

3 MFL-C is required by vendors for crack analysis primarily to properly classify imperfections as

(IR) No. 1

- 4 cracks or non-cracks (e.g., false positives). Vendors can use the MFL-C data to evaluate whether
- 5 imperfections are associated with volumetric metal loss and avoid potential over-reporting of
- 6 cracks.
- 7 Another use of MFL-C for crack analysis, as discussed in the response to RCIA IR1 3.1, is that
- 8 MFL-C identifies the longitudinal seam weld o-clock position. This seam weld position information
- 9 is overlayed onto the EMAT ILI tool run data and used to determine if cracking is located in the
- 10 pipe body or seam weld.

FortisBC Energy Inc. (FEI or the Company)Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of
the Interior Transmission System Transmission Integrity Management Capabilities Project
(ITS TIMC Project or the Project) (Application)Submission Date:
February 16, 2023



Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

1 12.0 Reference Exhibit B-1 p.94; CTS TIMC CPCN Application Exhibit B-1 p.98

Flow Control Stations

At page 94, of the Application, FEI states: "Based on current analysis of the ITS, control over gas flowrate is required to control the velocity of tools, regardless of whether the ILI tool contains a velocity control mechanism because there are segments of the system where flow exceeds the tool speed control ability (typically at the feed to major urban centers)."

- 8 12.1 Explain how the flow control stations will operate on the ITS at each of the four
 9 proposed locations.
- 10

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11 Response:

As explained in Appendix F to the Application (System Readiness Criteria), ILI tools have typical optimal velocity ranges that best allow for the collection of quality inspection data. However, maintaining the ILI tool within this optimal velocity range along the entirety of a pipeline can be challenging due to changing flow rates in the pipeline that result from large load demand centres. The figure below provides an example of flow through SAV VER 323 pipeline on a cool summer day (13°C). Please note the step change in the flow rate at each of the major urban centres (Kamloops and Salmon Arm) where pipeline laterals served by the SAV VER 323 feed major gate

19 stations supplying gas to these communities.



	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC ^{**}	Response to the Residential Consumer Intervener Association (RCIA).Information Request	Page 45

- The proposed flow control stations (FCS) at each of the four locations will be used individually or collectively with other existing pressure control facilities on the pipelines to control the flow in the pipeline such that when the ILI tool passes by major urban centres, the ILI tool remains within its optimal velocity range. The FCS will be utilized in a bi-directional manner over the course of the ILI tool run, in coordination with controlling the upstream and downstream pressures, to either
- 6 pack⁶ (flow into) or unpack (flow out of) the pipeline.
- With the optimal travel velocities of EMAT ILI tools being more constrained than other ILI tools, relying on existing control infrastructure (which is typically located at the very start and/or very end of a pipeline) for maintaining tool velocity through lengthy pipelines is challenging, less efficient and leads to a higher potential for speed excursions that could inhibit successful data collection. Ultimately, the flow control stations will provide a more accurate and responsive control mechanism to support a successful tool run.
- 13
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- 16 12.2 For each size of EMAT ILI tool proposed for the ITS TIMC project, please provide
 17 the ILI tool vendors' specifications for maximum flow for which the tool can control
 18 its speed in order to maintain the tool speed within the optimum range.
- 19

20 Response:

As noted on page 6 of Appendix F to the Application (System Readiness Criteria), speed or velocity control on ILI tools is not yet commercially available for the pipeline diameters within the scope of the ITS TIMC Project.

However, FEI obtained a <u>preliminary</u> maximum velocity specification for a tool with speed control from the ILI vendor that participated in the EMAT ILI Pilot Project for the development of an NPS l2 speed control unit. The maximum velocity of an NPS 12 ILI tool with a speed control mechanism was 3 m/s, which FEI used to provide input into its assessment for the need for additional flow control. FEI notes that maximum inspection flow rates change based on pressure during in-line inspection and the maximum velocity specification is a more appropriate metric.

- Please note that the final specification may differ once speed control mechanisms for NPS 10 and
 NPS 12 tools are fully developed and commercially available.
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Packing or unpacking refers to increasing or decreasing the amount of linepack within a pipe. Linepack is defined as the total amount of gas contained within a pipe segment. Higher linepack corresponds to higher gas pressure within the pipe.

 FortisBC Energy Inc. (FEI or the Company)
 Submission Date:

 Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)
 Submission Date: February 16, 2023

 FORTIS BC"
 Response to the Residential Consumer Intervener Association (RCIA).Information Request
 Bogg 46

(IR) No. 1

12.3 Provide a graph of the summer-period flow rates for each ITS pipeline which FEI proposes to install a flow control station.

4 Response:

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5 FEI intends to install a flow control station at locations where two pipelines connect to form a

6 longer mainline. While each pipeline is in-line inspected independently, the bidirectional flow

7 control station can be used to control the tool speed during ILI runs on both pipelines.

Mainline	Pipeline	FCS Location
Savana to Ponticton 222	SAV VER 323	SN 7 (Varnan)
Savona to Fenticion 525	VER PEN 323	
	PEN OLI 273	SN-11 (Penticton Gate)*
Penticton to Trail 273	OLI GRF 273	SN 15 (Grand Forks)
	GRF TRA 273	SN-15 (Glanu Forks)
East Kootenay Link 323	YAH TRA 323	N/A
Kinggyala ta Oliver 222	KIN PRI 323	KO-4 (Princeton
Kingsvale to Oliver 323	PRI OLI 323	Crossover)

8

*Also supports ILI runs on the VER PEN 323 pipeline.

9 The figures below provide an example of flow through ITS pipelines that can be supported by a

10 proposed flow control station on a cool summer day.⁷ Since FEI's existing SCADA system is not

11 able to provide historic flow rates across the entire pipeline, the figures have been generated

12 through hydraulic simulations for a typical cool summer day.

⁷ FEI considered a 5 degree day (DD), corresponding to a daily average temperature of 13°C.



(IR) No. 1



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3 Note: A flow balance point is a location where two feeds meet, creating a null flow point.



(IR) No. 1





(IR) No. 1







In the CTS TIMC Application at page 98, FEI stated: "For EMAT ILI tools that come with built-in speed control, enabling them to manage their travel velocity, FEI found that such tools perform better when they are subjected to higher gas flowrates. Since current flowrates in the Project's pipelines allow for higher tool travel velocity, it was determined that a FCS [flow control station] will not be required for situations when an ILI tool with built-in speed control is utilized."

12.4 Please confirm whether the ITS pipelines (in areas where flow control is proposed) have significantly higher gas velocities than the CTS pipelines.

Response:

The ITS pipelines have a wide range of gas velocities and can have a much larger variation in flow along the full length of the ILI runs as compared to the CTS pipelines. In particular, some ITS pipeline locations can have higher gas velocities, while other locations can have lower gas velocities than the CTS pipelines during the same seasonal window. However, comparing the velocities in ITS pipelines relative to CTS pipelines in isolation from other factors does not change



ponse to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

the need for flow control stations (FCS) on the ITS. FEI's objective in both ITS and CTS pipelines
is to achieve the target tool velocities though a reasonable seasonal window.

As described in the response to RCIA IR1 12.1, the ITS is more challenging to configure to achieve desirable ILI tool velocities than the CTS and would be even more so without flow control stations installed.

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- 9 12.5 Please confirm whether the proposed flow control stations are able to increase the 10 gas flows compared to the flows absent the flow control station.
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12 **Response:**

The proposed flow control stations (FCS) operate by creating a restriction to the flow of gas through a discrete section of pipe, thereby reducing the amount of gas moving through that pipe to the desired level.

16 It is possible, however, to create conditions in a pipeline system using FCS where the gas flow

17 could be higher than a circumstance without FCS. When considering a pipeline system with

18 multiple connected flow paths and sources of supply and demand, an FCS can reduce the flow 19 of gas through one pipe feeding an area which can result in an increase in the amount of gas

20 flowing through another.

In addition, an FCS can be used to "pack" a section of pipe whereby the flow out of the pipeline section is restricted for a period of time and the total amount of gas contained within the pipe (and therefore the pressure) increases, with a lower pressure region created downstream of the FCS.

24 When the FCS is later opened, the flow out of the higher pressure section of pipe will result in a

- 25 higher flow rate for a period of time.
- In general, all available facilities in a pipeline system will be used to create optimal conditions forthe inline inspection of any given pipeline segment within that system.
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- 3112.6Explain why it was desirable to have higher flow rates when inspecting the CTS32pipelines (in order for the EMAT ILI tool to perform better), but FEI now states that33even when using ILI tools with flow control, flow control stations are required on34the ITS to slow the gas flow.
- 35



Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

1 Response:

As explained below, the CTS and ITS have distinct characteristics which differentiate the operation of each system, and therefore, the operational requirements of each project are unique.

4 As explained in Section 5.4.3 of the Application, control over gas flowrate is required to control

5 the velocity of the EMAT ILI tools, regardless of whether the ILI tool contains a built-in speed (or

6 velocity) control mechanism.

7 EMAT ILI tools need to operate within a specific velocity range to obtain reliable inspection data.

A tool with built-in speed control can reduce its velocity relative to that of the gas by allowing some
of the gas to bypass the tool as it travels in the pipe. However, the degree to which the tool can

reduce its velocity is limited such that, for a given gas velocity, there is a minimum controllable

10 reduce its velocity is limited such that, for a g11 tool velocity. For example:

12 The optimal travel velocity of an EMAT ILI tool is 1 to 2 m/s. If, for example, the 13 gas velocity is 5 m/s and the speed control mechanism is capable of reducing tool 14 velocity by 3 m/s, then an ILI tool velocity of 2 m/s can be achieved and the tool 15 would travel within its optimal range. However, if the gas velocity is 0.5 m/s, the 16 tool will travel outside its optimal velocity range despite having a speed control 17 mechanism. As such, when a tool with a built-in speed control mechanism is being 18 used, it is desirable to have gas flow rates that are higher than the tool's optimal 19 velocity range as opposed to lower.

20 While FEI's objective in both the CTS and ITS is to achieve target tool velocities through a 21 reasonable seasonal window, the two systems have differing pipeline connectivity, driving 22 differences in how flow control stations (FCS) will be used on the ITS versus the CTS. In particular, 23 the CTS is a transmission system "network" with significant pipeline looping and interconnectivity, 24 and therefore, is much more capable of being configured to permit speed control tools to operate 25 within the target ranges without supplemental FCS being required. In contrast, the ITS pipelines are primarily linear in nature and the gas velocity can vary considerably along the length without 26 27 the configuration flexibility that the CTS possesses. As explained on page 94 of the Application, 28 there are segments of the ITS where the gas velocity is such that tools, including those with a 29 speed control mechanism,⁸ would still travel too fast to obtain reliable inspection data.

Therefore, flow control stations as proposed in the Application are necessary to further controlthe velocity of the gas in those sections of the ITS during inspection runs.

⁸ As explained in the response to RCIA IR1 12.2, speed control is not yet commercially available for any sizes of pipeline within the scope of the ITS TIMC Project. However, FEI's analysis used a preliminary maximum velocity specification for an EMAT ILI tool with speed control on an NPS 12 pipeline to validate the need for FCS to maintain the EMAT ILI tool speed within the required range.



Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

13.0 Reference Exhibit B-1 pp.95,96; FEI CTS TIMC CPCN Application Exhibit B-8 RCIA IR1 12.6

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Pressure Reducing Stations

At page 95 of the Application, FEI states: "FEI's statutory and regulatory obligations align 4 5 with FEI's efforts to take additional measures to mitigate the risk of failure on the 8 ITS 6 pipelines due to cracking threats. As the extent of the threats is unknown until after the 7 successful EMAT ILI run and initial data analysis, FEI must consider and be ready to 8 implement additional operational changes to safeguard the system through pressure 9 reduction. Pressure reduction will be achieved across the 8 ITS pipelines through the 10 existing pressure control points listed in Table 5-5 and two new pressure regulating stations." 11

12 At page 96 of the Application, FEI states: "New PRSs have been designed for installation 13 at two facilities across the ITS in order to expand FEI's operational and maintenance 14 capabilities. The two facilities that will require a PRS to meet the Project objectives are:

- 15 1. East Kootenay Exchange Station; and
 - 2. SN-4 Valve Assembly."

At page 96 of the Application, FEI states: "As described in Section 5.4.4, pressure
reduction will be achieved across the 8 ITS pipelines through existing control points as
well as the addition of a temporary PRS at SN-4 Valve Assembly near Kamloops and a
permanent PRS at East Kootenay Exchange Station."

- At page 75 of the Application, FEI states: "As shown in Figure 4-4, the 8 pipelines comprise three bi- directional sub-systems66 within the ITS, operating between the following FEI facilities (indicated by yellow stars):
- 24 1. Kingsvale Control Station and Oliver Y Control Station;
 - 2. Savona Control Station and Oliver Y Control Station; and
 - 3. East Kootenay Exchange Control Station and Oliver Y Control Station.
- Each control station is a pressure control point, whereby the pressure in the sub-system pipelines is currently controlled within its operating pressure. These stations could be used to reduce pressure further if the systems had sufficient capacity."
- 3013.1Please explain why the pressure reducing (control) equipment currently installed31at the East Kootenay Exchange station cannot be adjusted to reduce pressure in32the event that a pressure reduction is required.
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	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC ^{**}	Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 55

1 **Response:**

2 As shown in the schematic below, gas flows from TC Energy through the existing control valve 3 (SCP-01C), after which the gas is fed to both the YAH OLI 610 (Southern Crossing) pipeline and the YAH TRA 323 pipeline. The SCP-01C control valve provides the only pressure regulating 4 5 capability at the East Kootenay Control Station and is located on the common feed to the YAH 6 OLI 610 and YAH TRA 323 pipelines. As such, using this control valve to implement a pressure 7 reduction on the YAH TRA 323 pipeline would also reduce pressure on the YAH OLI 610 pipeline. 8 causing an otherwise unnecessary capacity shortfall on the YAH OLI 610 pipeline. In peak winter 9 conditions, if the YAH OLI 610 is operated with a pressure reduction, it would not be capable of delivering the gas projected to be needed to the Oliver Y Control Station to support demand in 10

- 11 the Okanagan or delivering gas to Kingsvale and via the Enbridge's pipeline to support customers
- 12 in the Lower Mainland.



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- 13.2 Please describe the arrangement or configuration of the East Kootenay Exchange station in terms of supply from TC Energy and the ability to control the flow of gas into the Southern Crossing Pipeline and the Yahk-Trail 323 pipeline.
- 19 20

 FortisBC Energy Inc. (FEI or the Company)
 Submission Date:

 Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)
 Submission Date:

 FORTIS BC"
 Response to the Residential Consumer Intervener Association (RCIA). Information Request
 Submission Date:

(IR) No. 1

1 Response:

- 2 Please refer to the response to RCIA IR1 13.1.
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13.3 Please explain whether FEI considers proactive installation of pressure reducing stations in advance of ILIs to be a typical industry practice.

9 **Response:**

- 10 FEI confirms that:
- Establishing pressure reduction capability for integrity management, including for EMAT
 ILI runs, is industry standard practice;
- Establishing this capability proactively for integrity management (e.g., in advance of EMAT
 ILI runs) is typical industry practice; and
- The method by which an operator achieves this capability could vary between operators.
 In linear transmission systems, the operator may rely on Compressor Station set points to
 achieve a pressure reduction. FEI's system characteristics requires that this capability be
 achieved by pressure reducing stations at the locations identified in Section 5.4.4.1 of the
 Application.
- 20 It is industry standard practice to reduce the operating pressure in a pipeline while conducting an
- 21 integrity-related excavation or in response to integrity concerns (such as ILI-reported defects).
- There is demonstration of this in the CSA Z662-19 excerpts in Section 4 of Appendix F and in the operator/regulator examples included in the response to CTS TIMC, BCUC IR2 34.3, a copy of
- 24 which is reproduced as Attachment 13.3.
- 25 When the need for pressure reduction arises, timeliness of response can be important. As such, 26 operators establish the capability for pressure reductions proactively.
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- 3013.4Please list and provide details (pipeline name, ILI tool type, most significant31features identified) of each instance in the past five years where FEI reduced the32pressure of one of its ITS pipelines in response to findings from ILI runs.

3334 <u>Response:</u>

FEI implemented a pressure reduction on the Fording Lateral 219 mm in response to an ILI tool run in spring 2022. The details of which are listed in table below:

7 /	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC ^{**}	Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 57

Instance # (in ITS, over the past 5 years)	Pipeline Name	ILI Tool Type	Most Significant Features Identified
1.	Fording Lateral 219 mm	Post-construction caliper, following IGU construction activities	• 2 inside-diameter restrictions of greater than 10% inside diameter

Further, FEI implemented pressure reduction for all integrity digs conducted on its transmission
 pipelines, including on all ILI-related integrity digs in the ITS in the past five years.

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- 13.5 Please explain why one of the new pressure reducing stations will be permanent (East Kootenay Exchange station) while the other will be temporary (SN-4
 - Kamloops).
 - 13.5.1. Explain why the East Kootenay Exchange pressure control station is required to be a permanent installation, as opposed to installing a temporary station and relocating it to SN-4 (or vice versa) for the initial EMAT ILI runs

13 <u>Response:</u>

As described in Section 5.4.4 of the Application, FEI is proposing to install pressure regulating stations (PRS) where pressure control capabilities do not currently exist and/or additional capabilities are needed. Pressure control capabilities at these locations are typically needed on a year-round and ongoing basis for the following reasons:

- To provide the maintenance flexibility required to complete an increased number of integrity digs and repairs resulting from ILI runs;
- To allow for implementation of a pressure reduction of up to 20 percent of the Established
 Operating Pressure (EOP), which could be required following initial or subsequent EMAT
 ILI runs; and
- To provide the operational flexibility to sustain gas supply to customers.

As discussed in the response to RCIA IR1 13.1, while FEI has an existing control valve at the East Kootenay Exchange (EKE) Control Station, its operation affects pressure simultaneously on the YAH OLI 610 pipeline and the YAH TRA 323 pipeline. As such, FEI requires independent pressure control on the YAH TRA 323 pipeline and has proposed a permanent PRS at EKE.

The PRS at the SN-4 Valve Assembly supports pressure control on the SAV VER 323 pipeline. FEI has existing pressure control capabilities on the SAV VER 323 pipeline that allow for operational and maintenance flexibility. However, due to the existing capacity constraints on the

	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC ^{**}	Response to the Residential Consumer Intervener Association (RCIA).Information Request	Page 58

- 1 Savona to Penticton 323 mainline,⁹ FEI cannot implement a pressure reduction on this mainline
- 2 using these existing control points. As such, FEI must use the operational strategy outlined in the
- 3 response to BCUC IR1 1.2.1 to implement and manage a potential pressure reduction following
- 4 the baseline EMAT ILI run on the SAV VER 323 planned for 2026.
- 5 The SN-4 Valve Assembly corresponds to the terminus of the 64 km segment of the SAV VER 6 323 pipeline requiring prioritized repairs. FEI plans to operate the repaired segment of pipeline 7 west of the SN-4 Valve Assembly without a pressure reduction while maintaining a pressure 8 reduction on the unrepaired pipeline east of the valve assembly. The PRS is only required for the
- 9 planned response in 2026 and 2027, after which, the pressure in the entire mainline is to be
- 10 restored and the PRS will no longer be required. As such, FEI has proposed the PRS at the SN-
- 11 4 Valve Assembly as temporary.
- 12 FEI assumes that the OCU Project, or an equivalent capacity improvement, will be installed and
- 13 in-service by the next EMAT inspection of the Savona to Penticton 323 mainline. Therefore, in

the future, FEI would be able to use existing pressure control points on the SAV VER 323 to implement a pressure reduction. FEI will assess its capacity management strategy for the Savona

- 16 to Penticton 323 mainline in advance of subsequent EMAT ILI inspections.
- For the reasons discussed above, FEI requires a permanent PRS installation and did not considerusing a temporary station at the East Kootenay Exchange Control Station.
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27 **Response:**

28 Yes, the temporary PRS to reduce pressure at SN-4 Valve Assembly was previously used and is 29 being re-located as part of the ITS TIMC Project. FEI determined that this approach would result 20 in approximately \$240 the used in cost acting to the cost set of the PDC

30 in approximately \$340 thousand in cost savings when compared to constructing a new PRS.

FEI evaluated three different PRS alternatives for SN-4: (1) constructing a new PRS that is similar
 to Cary Rd PRS; (2) re-locating Bypass Station 12 which FEI previously used at Cape Horn
 Station for the CTS TIMC Project; and (3) re-locating Bypass Station 7 which FEI previously used
 at Coquitlam Gate Station for the Lower Mainland Intermediate Pressure System Upgrade

⁹ The Savona to Penticton 323 mainline is comprised of the SAV VER 323 and VER PEN 323 transmission pipelines.

FORTIS BC [*]	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
	Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 59

(LMIPSU) project. FEI determined that constructing a new PRS or re-locating Bypass Station 7
 were the only feasible alternatives.

FEI ultimately selected the Bypass Station 7 alternative as it was the most cost-effective feasible
alternative. Please refer to Section 2.0 of Appendix G-4 to the Application for the design conditions
for the proposed PRS at SN-4 and Section 3.2 of Appendix G-4 to the Application for the required

- 6 modifications to Bypass Station 7.
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 13.6 Explain why FEI expects or considers it probable for the EMAT ILI to identify so many features requiring remediation that it could not complete repairs prior to the winter peak season.

14 **Response:**

15 FEI has stated on page 95 of the Application that it "will not know how many features will be found 16 on any of the 8 ITS pipelines until after each of their respective baseline EMAT ILI runs and 17 resulting data analysis is complete." Further, as discussed in the response to BCOAPO IR1 1.3, 18 in the initial stages of data interpretation, when there is no field validation data to support an 19 engineering assessment, FEI cannot dismiss any reported cracking imperfections and must adopt 20 conservative initial assessments. Section E.7.3 of Dynamic Risk's Independent Review of the 21 CTS TIMC Project, included as Appendix O-1 to the Application, also confirms that "large 22 variability can be found in the number of anomalies reported by EMAT survey."

It is possible that the number of features identified by the EMAT ILI on the lengthy ITS pipelines could exceed FEI's ability to complete the necessary integrity digs and repairs prior to winter, when access to the pipeline becomes limited due to snow and inclement weather. As such, FEI must be ready for this scenario and have pressure regulating capabilities to safeguard the system through pressure reduction or other mitigating measures in place in the event it is needed.

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- 13.7 Approximately how many anomalies could FEI excavate and remediate prior to the date when there is a need to return the ITS to full pressure, assuming the ILI is completed and the vendor report is received in the spring or early summer?
- 33 34

1 **Response:**

2 Historically, FEI has performed approximately 100 digs on the ITS in a single year, noting that

3 EMAT ILI driven digs will be incremental to integrity digs required as part of FEI's existing integrity

4 management activities.

5 FEI has not yet completed its detailed resource planning and may increase its resources and/or 6 use contracted resources to support the addition of EMAT to its existing ILI program and meet 7 the required timelines. As such, FEI is unable to quantify at this time the future number of digs it 8 could perform including those from EMAT and current ILI activities.

9 As noted in the response to BCUC IR1 4.2, FEI has scheduled two years between each of the 10 baseline EMAT ILI runs on the ITS mainlines. This two-year window is to allow FEI the time to 11 excavate, inspect and if necessary, remediate, those indications provided in the vendor ILI report

- 12 and to maintain a pressure reduction on the mainline without capacity impacts, if required.
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- 14 15

16 In its response to RCIA IR1 12.6 in the CTS TIMC CPCN proceeding, FEI stated: "FEI did 17 consider relocating the PRS used in the pilot program at Cape Horn Valve Station to 18 another station, but it was determined to be not feasible. FEI evaluated the use of the 19 Cape Horn Valve Station PRS at Coguitlam Gate Station and Noons Creek Valve Station 20 for the CTS TIMC Project requirements and determined that the PRS was too small and 21 too large for these locations, respectively."

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- 23 13.8 Now that the pilot EMAT ILI has been completed and a pressure reduction was not required, please explain whether FEI considered relocating the pressure control 24 25 station from the Cape Horn station used in pilot program to the ITS at one of the 26 two locations proposed for a pressure control station for the EMAT ILI. If not, why 27 not?
- 28 13.8.1 Explain whether relocating the new Cape Horn pressure control station 29 could result in cost savings for the ITS TIMC project by avoiding the cost of new facilities at one of the two proposed new installations. 30
 - 13.8.2 Estimate the cost savings that could be achieved by relocating the new Cape Horn pressure control station used for the pilot to avoid the cost of another of the proposed new pressure control stations.

35 Response:

36 Yes, FEI considered relocating the pressure control station (PRS) from Cape Horn Station to

37 either the SN-4 Valve Assembly or the East Kootenay Exchange Station. However, in both cases,

()	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC ^{**}	Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 61

- 1 the PRS is significantly oversized for the ITS TIMC capacity requirements and therefore this
- 2 approach is not feasible. As such, FEI did not complete a cost estimate to install the Cape Horn
- 3 station for the ITS TIMC Project.



(IR) No. 1

Page 62

1 14.0 Reference Exhibit B-1 p.96

Modifications to Control and Safety Systems

At page 96 of the Application, FEI states: "FEI will be required to modify control and safety systems at five existing facilities in order to prevent unintended overpressure situations prior to a pressure reduction. These modifications include the installation of pressure safety valves pre-set and tested to the new reduced operating pressure, replacement of pressure switches that will function at the new pressure ranges and modifications to existing control systems. Additional valves and instrumentation may be required to manage the operational impacts as a result of the pressure reduction activation."

- 1014.1Please confirm whether the new pressure safety valves, pressure transmitters, and11control system modifications are only required in order to reduce the pipeline12pressure, which in turn is only required if the EMAT ILI identifies severe crack13indications.
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15 **Response:**

16 Confirmed, the new pressure safety valves, pressure transmitters, and control system 17 modifications are only required to reduce the pipeline pressure. FEI has identified that pressure 18 reduction capability should be established in the event that EMAT ILI identifies severe crack 19 indications; however, a future pressure reduction could be driven by any significant integrity driver 20 (e.g., failure) over the lifecycle of these ITS pipelines.

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14.2 Explain why the existing pressure safety valves must be replaced, and what the implications are if instead the existing valves continue to be used following the pressure reduction.

27 **Response:**

Pressure safety valves are sized for specific operating conditions, and therefore, must be replaced when a pressure reduction is activated due to severe crack indications discovered following an EMAT ILI run in order to protect the ITS from overpressure situations during compressor operations. FEI would schedule the replacement of the existing pressure safety valves to allow for uninterrupted transition in compressor station operation.

If FEI did not plan for the replacement of these pressure safety valves concurrent with a pressure
 reduction, the compressor stations would not be able to provide sufficient overpressure protection
 for the new operating conditions, resulting in the compressor station being taken offline and further

36 limiting capacity to the ITS.

FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)



Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

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14.3 Explain whether control system modifications, such as automatic shutdowns due to high-pressure situations, would be sufficient to enable safe operation following a pressure reduction.

8 **Response:**

9 No. modifications to the control system alone would not meet CSA Z662 requirements for safe

10 operation of pressure control and overpressure protection systems. Clause 4.18.1.2 of CSA

11 Z662:19 Oil and Gas Pipeline Systems requires independent pressure control and overpressure

12 protection systems so that a failure in either system cannot cause the other system to become

13 inoperative.

14 Therefore, if a pressure reduction is required due to severe crack indications discovered following 15 an EMAT ILI run, pressure control at the new operating pressures will be accomplished with the 16 support of the new pressure switches (installed to function at the new pressure ranges), in 17 conjunction with the overpressure protection provided by new pressure safety valves.

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- 21 Please confirm whether the new pressure safety valves, pressure switches, and 14.4 22 control system modifications will be completed prior to the EMAT ILI runs. If 23 confirmed, explain how the new pressure safety valves will be incorporated into 24 the stations, since prior to initiating a pressure reduction FEI will need the output 25 from the station to be at the prevailing pressures which in turn require the existing 26 pressure safety valves. Will the new pressure safety valves will be installed in a 27 parallel path?
- 28 29 Response:

30 Not confirmed. Installation of the new pressure safety valves and pressure switches and modifications to the control systems will be completed after an EMAT ILI run identifies severe 31 32 crack indications requiring sustained pressure reduction. However, the new pressure safety 33 valves will need to be procured ahead of time so that they can be installed concurrently with the 34 planned pressure reduction, thus avoiding a significant delay to the mitigation strategy.

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	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC*	Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 64

14.5 Explain whether FEI would be able to defer installation of the pressure safety valves and pressure switches and modification of the control systems until after receipt of the EMAT ILI results, since these modifications are only needed if FEI is required to reduce the operating pressure of the pipeline.

6 Response:

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- 7 Please refer to the response to RCIA IR1 14.4.
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 14.6 Confirm whether the "additional valves and instrumentation" that may be required are included in the proposed cost of the ITS TIMC project. If not confirmed, please identify the potential additional costs.
 14
 15 <u>Response:</u>
- 16 Confirmed. FEI included the additional valves and instrumentation that may be required to 17 manage the operational impacts as a result of the pressure reduction in the total Project cost
- 18 estimate. Please refer to the response to RCIA IR1 16.4 for the cost, including AFUDC, for each
- 19 of the five modifications to the compressor stations.

FortisBC Energy Inc. (FEI or the Company)Submission Date:Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of
the Interior Transmission System Transmission Integrity Management Capabilities Project
(ITS TIMC Project or the Project) (Application)Submission Date:
February 16, 2023

FORTIS BC^{**}

Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

1 C. Project Cost Estimate and Schedule

2 15.0 Reference Exhibit B-1 pp. 37, 98, 99 Table 5-1 Project Schedule

3 At page 99 of the Application FEI provides "Table 5-1: Project Schedule":

Activity Date			
CPCN Preparation	Sep 2021 to Aug 2022		
CPCN Filing	Sep 2022		
CPCN Approval	Q3 2023		
Contractor Selection and Award			
Engineering Services Contractor Selection and Contractor Negotiation	Sep 2023 to Nov 2023		
Construction Contractor Selection and Contract Negotiation	Jul 2024 to Jan 2025		
Permitting for ITS TIMC			
Municipal and Community Consultation	Aug 2022 to May 2025		
Indigenous Communities Consultation	Aug 2022 to Apr 2025		
Landowner Consultation & Communication	Mar 2023 to Feb 2024		
Federal Permits (Department of Fisheries and Oceans)	May to Dec 2024 (Phase 1) Mar to Sep 2025 (Phase 2)		
OGC Permits	Oct 2023 to Feb 2024 (Early Works) Feb 2024 to Mar 2025 (Phase 1) Mar 2025 to Mar 2026 (Phase 2)		
ALC Permits	Feb 2024 to Mar 2025 (Phase 1) Mar 2025 to Mar 2026 (Phase 2)		
MFLNRORD Permits	Sep 2023 to Feb 2025 (Phase 1) Sep 2024 to Jan 2026(Phase 2)		
Ministry of Transportation and Infrastructure Permits	Mar 2024 to Aug 2025		
Municipal and Regional District Permits	Aug 2024 to Jan 2025 (Phase 1) Jun 2025 to Oct 2025 (Phase 2)		
Utility Permits & Approvals	Aug 2024 to Jan 2025 (Phase 1) Jun 2025 to Feb 2026 (Phase 2)		
Environmental and Archaeological Permits	Nov 2023 to Apr 2025 (Phase 1) Feb 2025 to Apr 2026 (Phase 2)		
Activity	Date		
ITS TIMC CONSTRUCTION			
Engineering Detailed Design	Nov 2023 to Aug 2024 (Phase 1) Sep 2024 to Apr 2025 (Phase 2)		
Procurement and Manufacturing			
Long Lead Items	Apr 2024 (both Phases)		
Facilities, Electrical, and Instrumentation	Jan 2025 (Phase 1) Aug 2025 (Phase 2)		
Fabrication	Mar 2025 to Apr 2025 (Phase 1) Mar 2026 to Apr 2026 (Phase 2)		
Mobilization to Site	April 2025 (Phase 1) April 2026 (Phase 2)		
Site Installation			
Construction	Apr 2025 to Sep 2025 (Phase 1) Apr 2026 to Sep 2026 (Phase 2)		
Restoration and Demobilization	Sep 2025 (Phase 1) Sep 2026 (Phase 2)		
Project Close Out	Sept 2026 to Mar 2027		

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On page 98 of the Application, FEI states: "The Project execution will be subdivided into two phases, completing activities as follows:

<i>(</i> /,	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC ^{**}	Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 66

1 2 3 4	•	Phase 1 will consist of activities on the SAV VER 323 and VER PEN 323 pipeline systems, including pipeline alteration Event 1, as well as facility alterations at Savona Compressor Station, SN-3, SN-4, SN6-1, Salmon Arm Tap, SN-7, and Penticton Gate Station.
5 6 7	•	Phase 2 will consist of pipeline alteration Events 29 and 31, as well as facility alterations at Kingsvale Control Station, Princeton Crossover Control Station, Oliver Y Control Station, SN- 15, SN-17 and East Kootenay Exchange."
8 9	On pa each I	ge 37 of the Application, FEI provides Table 3-3 which shows the coating types for TS pipeline.
10 11 12	15.1	Provide the approximate schedule for EMAT ILI tool runs following completion of the construction works.
13	<u>Response:</u>	
14	Please refer t	o the response to BCUC IR1 4.2.
15 16		
17		
18	15.2	Provide the anticipated re-inspection period for subsequent EMAT ILI runs.
19	Deenenee	
20	<u>Response:</u>	
21	Please refer t	o the response to BCOAPO IR1 1.1.
22 23		
24 25 26 27 28 29	15.3	Considering the pipelines from Kingsvale to Oliver and from Yahk to Trail are coated with extruded polyethylene as opposed to asphalt, explain why these pipelines are prioritized lower and will be modified in Phase 2, compared to the asphalt-coated pipelines which will be modified in Phase 1.
30	<u>Response:</u>	
31 32 33 34	Please refer to relative risk or scheduled for on the asphal	to the response to BCUC IR1 4.2. The run schedule was developed based on the f cracking (i.e., segments with the highest estimated cracking safety risk have been EMAT ILI runs first). As such, pipeline and facility alterations to support EMAT ILI t-coated SAV VER 323 and VER PEN 323 pipelines will be completed first in Phase

1, followed by pipeline and facility alterations on the remainder of pipelines in Phase 2. 35

<i>Ci</i>	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC ^{**}	Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1	Page 67

- As described in Section 3.0 of the baseline system-level QRA, filed as Confidential Appendix B-2 to the Application, threat rankings represent a summarized view of the risk calculations for 23 different threats. There are numerous factors in each of these calculations contributing to
- different threats. There are numerous factors in each of these calculations contributing to
 differences in the risk estimates on a threat-by-threat basis between specific pipelines and
 between the various transmission systems (i.e., the CTS, ITS and VITS). This includes, but is not
- 6 limited to, coating.
- 7 The primary reasons for the extruded polyethylene pipelines being ranked with a lower relative8 risk of cracking than asphalt pipelines are:
- 9 Cracking is a time-dependent threat, and FEI's asphalt coated pipelines tend to have a
 10 longer in-service history than extruded polyethylene pipelines; and
- Pipelines with extruded polyethylene coating are estimated in the JANA risk model to have
 a lower relative potential for SCC than asphalt coated lines.

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FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)



Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

1 16.0 Reference Exhibit B-1 pp.91, 95-97, 110 Tables 5-4, 5-5 (p.97), 5-5 (p.110) Costs 2 of Project Elements

- At page 91 of the Application, FE provides Table 5-4, in which it identifies the heavy wall
 modifications.
- 5 At page 95 of the Application FEI identifies the four flow control stations. At page 96 of the 6 Application FEI identifies the two pressure reducing stations.
- At page 97 of the Application FEI provides Table 5-5, in which it identifies the modifications
 to the compressor stations.
- 9 At page 110 of the Application FEI provides Table 5-5, in which it provides the total project 10 costs.
- 11

"Table 5-5 (p.110) Project Capital Budget"

Line	Item	Amount (\$millions)
1	Construction Cost Estimate (Contractor + FEI)	\$50.231
2	Owners Costs (FEI)	\$8.133
3	Subtotal Construction Base Cost Estimate (\$2022-Q2)	\$58.364
4	CPCN Application Costs	\$0.400
5	Pre-Construction Development Costs	\$3.665
6	Contingency	\$5.900
7	Subtotal Project Cost Estimate (\$2021-Q4)	\$68.328
8	Cost Escalation Estimate	\$7.630
9	Management Reserve	\$5.000
10	Sub-Total Project Cost Estimate (As-Spent)	\$80.958
11	AFUDC	\$4.513
12	Income Tax Recovery ⁸⁴	\$(0.883)
13	Total Project Cost Estimate (As-Spent)	\$84.588

12 13

- 16.1 Provide the cost including AFUDC of each of the three heavy wall segment replacements.
- 15 16.2 Provide the cost including AFUDC of each of the two new pressure reducing stations.
- 17 16.3 Provide the cost including AFUDC of each of the four new flow control stations.
- 18 16.4 Provide the cost including AFUDC of each of the five modifications to the
 19 compressor stations (pressure safety valves, pressure transmitters, and control
 20 system modifications).



1

Response to the Residential Consumer Intervener Association (RCIA).Information Request (IR) No. 1

2 **Response:**

3 Please refer to Table 1 for the capital costs of the three heavy wall segment replacements, Table

4 2 for the capital costs of the two new pressure reducing stations, Table 3 for the capital costs of

5 the four flow control stations, and Table 4 for the capital costs of the five modifications to the

6 compressor stations. FEI notes the costs shown in the tables below are in as-spent dollars and

7 include the associated contingency, escalation, and AFUDC.

8 Table 1: Capital Cost (as-spent \$) for the Three Heavy Wall Segment Replacements (\$000s)

Line	Particular	As-Spent\$	AFUDC	Total
1	Heavy wall pipe segments			
2	Cherry Creek (Event 1)	2,945	110	3,055
3	KIN PRI 323 kP 39.4 (Event 29)	2,306	86	2,393
4	KIN PRI 323 kP 47.7 (Event 31)	1,714	64	1,778
5	Total	6,965	261	7,226

9 10

Table 2: Capital Cost (as-spent \$) for the Two New Pressure Reducing Stations (\$000s)

Line	Particular	As-Spent\$	AFUDC	Total
1	Pressure Reducing Stations			
2	SN-4 Valve Assembly	3,755	162	3,917
3	East Kootenay Exchange Station	3,782	164	3,945
4	Total	7,536	326	7,862

11 12

Table 3: Capital Cost (as-spent \$) for the Four New Flow Control Stations (\$000s)

Line	Particular	As-Spent\$	AFUDC	Total
1	Flow Control Stations			
2	SN-7	953	41	995
3	Penticton Gate Station	780	34	813
4	Princeton Crossover Control Station	906	39	946
5	SN-15	723	31	754
6	Total	1,733	75	1,808

13 14

Table 4: Capital Cost (as-spent \$) for the Five Modifications to Compressor Stations (\$000s)

Line	Particular	As-Spent\$	AFUDC	Total
1	Compressor Stations modifications			
2	Armstrong	102	4	107
3	Hedley	95	4	99
4	Kingsvale	126	5	131
5	Kitchener A	135	6	140
6	Warfield	182	8	190
7	Total	640	27	667

	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Interior Transmission System Transmission Integrity Management Capabilities Project (ITS TIMC Project or the Project) (Application)	Submission Date: February 16, 2023
FORTIS BC ^{**}	Response to the Residential Consumer Intervener Association (RCIA).Information Request	Page 70

FEI notes that the scope of work in its entirety, including the heavy wall segment replacement, new pressure regulating stations, new flow control stations, and the modifications to the compressor stations, as defined for the ITS TIMC Project, are required to ensure FEI can prudently manage the significant safety risk to the public and reliability risk to customers posed by cracking threats. The work required for the ITS TIMC Project is similar to the work described for the approved CTS TIMC Project. Specifically, in the CTS TIMC Project CPCN Decision and Order C-3-22 (page 30 of the Decision), the BCUC stated:

- 8 While we share RCIA's concern about the large amount of capital costs associated 9 with the size and various components of this Project (\$137.8 million), we are not 10 persuaded that RCIA's recommendation for FEI to forego specific elements of the 11 Project (i.e., the removal of heavy wall segments of the pipelines, installation of 12 pressure reducing facilities at four stations, and installation of flow control 13 capabilities) is reasonable, notwithstanding that this would reduce total Project 14 costs approximately by half, down to \$60.8 million. While costs are a valid 15 consideration in the determination of project scope of any capital project, they must 16 be weighed against the risk, which the Project seeks to mitigate, namely, pipeline 17 rupture due to undetected transmission pipeline cracking. [Emphasis Added]
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- 16.5 Provide the expected costs, or estimate the range of costs, to conduct each EMAT ILI for each ITS pipeline.
- 24 **Response:**
- 25 Please refer to the response to BCUC IR1 13.2.


17.0 Reference Exhibit B-1 p.151

FEI's Decarbonization Goals and Hydrogen Blending

On page 151 of its Application, FEI states: "The information gathered through EMAT ILI runs will factor into FEI's analysis regarding the concentration of hydrogen each pipeline can safely accommodate in the future. In turn, this will allow FEI to determine a safe and cost-effective plan for transitioning to increased hydrogen distribution, further enabling FEI to meet its Clean Growth Pathway."

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- 17.1 Please explain how the information that FEI expects to gather from the EMAT ILI runs that will inform the concentration of hydrogen that may be blended.
- 11

12 Response:

As discussed in the response to CTS TIMC BCUC IR1 1.1, FEI will undertake an Engineering Critical Assessment (ECA) of each pipeline segment to determine the fitness of each pipeline asset for hydrogen service. This analysis will include metallurgical considerations and examine the compatibility of the pipeline materials with hydrogen to define the safe hydrogen concentration limit of each of these assets.

18 A primary concern for assessing compatibility of a given steel with hydrogen is its susceptibility of 19 hydrogen degradation. In particular, hydrogen can affect steel mechanical properties when atomic 20 hydrogen is able to diffuse into the steel. While molecular hydrogen is not small enough to enter 21 the steel, gaseous hydrogen molecules can, under certain conditions, dissociate at the steel 22 surface into hydrogen atoms which are small enough to enter and diffuse through the steel. This 23 could result in reduced fracture toughness, decreased ductility and increased fatigue crack growth 24 rate. Therefore, material compatibility and pipeline integrity are dominant considerations in 25 assessing the concentration of hydrogen that could be blended into the system.

Where data about a pipeline is unknown, EMAT ILI data will improve FEI's ability to characterize pipe segments in addition to material testing and review of pipeline records. Ultimately, EMAT ILI data will play an important role in informing the ECA, thus enabling FEI to better understand the effects of hydrogen concentrations on the material compatibility and integrity of its pipeline assets and informing its decisions on what concentration to introduce into its system.

31

Attachment 2.1



Savona – Vernon 12"

Date of the most recent MFL-C ILI: 2020-05-22

Summary of ILI Findings:

In total, 1,790 metal loss indications anomalies along the pipe body, and 85 metal loss anomalies in the long seam area reported in this line. There are 10 anomalies and 3 clusters with a calculated wall loss of 60% or greater have been reported. The deepest reported metal loss anomaly is an external metal loss corrosion on the pipe body with a calculated depth of 85% at ROSEN log. distance 139,295.754 m with comment 'under Clock Spring'.

After applying the corrosion assessment criteria Rstreng (Effective Area) RPR (based on 100% SMYS) method and 6t x 6t interaction method for clusters, 7 clusters and 3 anomalies have been reported where RPR_{Eff.Area} is less than or equal 1.0. The most severe anomaly is an external metal loss corrosion cluster on the pipe body with a calculated depth of 84% at ROSEN log. distance 139,121.053 m with RPR_{Eff.Area} equal to 0.75 and comment ' under Clock Spring'.

In addition, there are 65 manufacturing anomalies affecting the long seam, 58 manufacturing anomalies identified in this pipeline section.

Over the complete line length, a total of 120 deformation anomalies along the pipe body and 76 deformation anomalies along the seam weld have been identified in this line segment.

Furthermore, there are 2 Seam weld Anomalies 'B' and 4 Linear Anomalies 'B' which exhibit some linearlike characteristics reported in the line segment.

Repairs related to SCC or the seam weld:



Vernon – Penticton 12"

Date of the most recent MFL-C ILI: 2020-05-28

Summary of ILI Findings:

In total, 977 metal loss indications along the pipe body, and 72 metal loss anomalies in the long seam area reported in this line. There no anomalies with a calculated wall loss of 60% or greater have been reported. The deepest reported metal loss anomaly is an external metal loss corrosion on the pipe body with a calculated depth of 53% at ROSEN log. distance 63,847.135 m.

After applying the corrosion assessment criteria Rstreng (Effective Area) RPR (based on 100% SMYS) method and 6t x 6t interaction method for one (1) anomaly has been reported where RPR_{Eff.Area} is less than or equal 1.0. The anomaly is an external metal loss corrosion on the pipe body with a calculated depth of 45% at ROSEN log. distance 45,572.870 m. with RPR_{Eff.Area} equal to 0.960.

In addition, there are 59 manufacturing anomalies affecting the long seam, as well as 51 manufacturing anomalies and 1 girth weld anomaly along the pipe body have been identified in this pipeline section.

Over the complete line length, a total of 220 deformation anomalies along the pipe body have been identified in this line segment.

Repairs related to SCC or the seam weld:

There was one integrity dig driven by the MFL-C inspection where an ID connected crack like indication overlapped with inclusion in the mid wall near the seam weld was found. The pipe section containing this feature was replaced as a result.



Grand Forks – Trail 10"

Date of the most recent MFL-C ILI: 2018-05-16

Summary of ILI Findings:

In total, 22,602 metal loss indications anomalies along the pipe body, and 1,340 metal loss anomalies in the long seam area reported in this line. There are 145 anomalies with a calculated wall loss of 60% or greater have been reported. The deepest reported metal loss anomaly is an external metal loss manufacturing anomaly on the pipe body with a calculated depth of 89% at ROSEN log distance 27,960.397m.

After applying the corrosion assessment criteria Rstreng (Effective Area) RPR (based on 100% SMYS) method and 6t x 6t interaction method for clusters, 30 clusters and 7 anomalies have been reported where RPR_{Eff.Area} calculation and and RPR_{0.85dL} (based on Modified B31G (0.85dL) is less than or equal 1.0. The most severe reported anomaly is an external metal loss corrosion cluster with a calculated depth of 74% at ROSEN log distance 43,881.794 m with RPR_{Eff.Area} equal to 0.82 and RPR_{0.85d} equal to 0.74. In Addition, the most severe reported anomaly is an external metal loss corrosion cluster with a calculated depth of 71% at ROSEN log distance 54,672.504 m with RPR_{Eff.Area} equal to 0.91 and RPR_{0.85d} equal to 0.55.

In addition, there are 9 manufacturing anomalies affecting the long seam, 7 manufacturing anomalies identified in this pipeline section.

Over the complete line length, a total of 70 deformation anomalies have been identified along the pipe body and 1 deformation anomaly have been identified along the long seam area.

There are 9 external 'ANOM-B' anomalies which shows linear characteristics reported in this line segment. The most severe reported anomaly is an external 'ANOM-B' with a depth of 59% at ROSEN log distance of 52,004.83 m. Furthermore, there are 5 external seam weld anomalies 'B' (LWFE- B) which shows crack-like characteristic. The most severe reported anomaly is an external 'LWFE-B' with a depth of 33% at ROSEN log distance of 35,302.43 m.

Repairs related to SCC or the seam weld:

There was one integrity dig driven by the MFL-C inspection where SCC indications were found within a corrosion pitting. There was another integrity dig where selective seam weld corrosion (SSWC) was found. The features were removed by grinding in both instances.



Oliver Y – Grand Forks 10"

Date of the most recent MFL-C ILI: 2019-05-30

Summary of ILI Findings:

In total, 12,083 metal loss indications anomalies along the pipe body, and 314 metal loss anomalies in the long seam area reported in this line. There are 54 anomalies with a calculated wall loss of 60% or greater have been reported. The deepest reported metal loss anomaly is an external metal loss corrosion on the pipe body with a calculated depth of 75% at ROSEN log. distance 42,230.18 m.

After applying the corrosion assessment criteria Rstreng (Effective Area) RPR (based on 100% SMYS) method and 6t x 6t interaction method for clusters, 14 clusters and 3 anomalies have been reported where RPR_{Eff.Area} is less than or equal 1.0. The most severe anomaly is an external metal loss corrosion cluster on the pipe body with a calculated depth of 72% at ROSEN log. distance 76,625.93 m with RPR_{Eff.Area} equal to 0.76.

In addition, there are 82 manufacturing anomalies affecting the long seam, 72 manufacturing anomalies and 19 girth weld anomalies identified in this pipeline section.

Over the complete line length, a total of 175 deformation anomalies along the pipe body and 33 deformation anomalies along the seam weld have been identified in this line segment.

Repairs related to SCC or the seam weld:

There have been three integrity digs driven by the MFL-C inspection where SCC colonies were found. The colonies were removed by grinding in all instances.



Penticton – Oliver Y 10"

Date of the most recent MFL-C ILI: 2018-08-21

Summary of ILI Findings:

In total, two thousand and three metal loss indications anomalies along the pipe body, and one hundred ninety five (195) metal loss anomalies in the long seam area reported in this line. Three (3) anomalies with a calculated wall loss of 60% or greater have been reported. The deepest reported metal loss anomaly is an external metal loss corrosion on the pipe body with a calculated depth of 95% at ROSEN log distance 10,542.427 m.

After applying the corrosion assessment criteria Rstreng (Effective Area) RPR (based on 100% SMYS) method and 6t x 6t interaction method for clusters, one (1) metal loss corrosion have been reported where RPR_{Eff.Area} calculation is less than or equal 1.0. Furthermore, there are two (2) metal loss anomalies with RPR_{0.85dL} (based on Modified B31G (0.85dL)) less than or equal to 1.0. The most severe anomaly is an external metal loss corrosion on the pipe body with a calculated depth of 95% at ROSEN log distance 10,542.427 m with RPR_{Eff.Area} equal to 0.50 and RPR_{0.85d} equal to 0.62

In addition, there are thirty (30) manufacturing anomalies affecting the long seam, fourteen(14) manufacturing anomalies identified in this pipeline section.

Over the complete line length, a total of forty seven (47) deformation anomalies have been identified along the pipe body and two (2) deformation anomalies close to the long seam.

There are two (2) external metal loss anomalies and two (2) internal metal loss anomalies 'B' (ANOM-B) which show possible linear-like characteristic. Furthermore, there are four (4) external seam weld anomaly 'B' (LWFE- B) which show possible crack-like characteristic.

Repairs related to SCC or the seam weld:



Trail - Castlegar 8"

Date of the most recent MFL-C ILI: 2021-04-15

Summary of ILI Findings:

The ILI tool identified a total of 38395 metal loss defects.

The following table breaks down the metal loss defects into depth categories based on the surface of the pipe where they occur. This table includes metal loss, manufacturing related metal loss, seam weld metal loss, girth weld metal loss, narrow axial defects (SWF-A, SWF-B) and narrow circumferential features (NCF-A, NCF-B). The table includes both the clustered metal loss and the individual metal loss within clusters.

Anomaly	Anomaly Classification	Internal	External	Totals
Metal Loss	≥80%	0	0	0
	70-79%	0	6	6
	60-69%	0	50	50
	50-59%	0	78	78
	40-49%	1	169	170
	30-39%	1	521	522
	20-29%	3	2935	2938
	10-19%	110	34521	34631
	Totals	115	38280	38395

Repairs related to SCC or the seam weld:

There was one integrity dig driven by the MFL-C inspection where colonies of circumferentially oriented SCC were found on the pipe body. The pipe segment containing the features was replaced as a result.



Kingsvale - Princeton 12"

Date of the most recent MFL-C ILI: 2017-09-29

Summary of ILI Findings:

In total, five hundred and twenty-nine (529) metal loss indications anomalies along the pipe body, and sixty-five (65) metal loss anomalies in the long seam area reported in this line. The results of the inspection activities indicate that this line segment is affected primarily by external metal loss corrosion anomalies. One anomaly with a calculated wall loss of 60% or greater have been reported. The deepest reported metal loss anomaly is an external metal loss corrosion calculated wall loss of 68% at ROSEN log distance 55,147.299 m.

In total, five (5) anomalies with an RPR Effective area less than or equal to 1.0 have been reported. The most severe anomaly based on RPR Effective area is an external metal loss corrosion cluster with a depth of 44%, and RPR Effective area of 0.885 located at ROSEN log dist. 56,287.297 m. In total, seven (7) anomalies with an RPR 0.85 dL less than or equal to 1.0 have been reported. The most severe is an external metal loss corrosion cluster that has an RPR 0.85 dL of 0.788 located at ROSEN log dist. 56,287.297 m.

There is one (1) external metal loss corrosion anomaly with linear characteristics reported with comment "possible linear anomaly" with a depth of 11% at ROSEN log distance of 35,840.170 m. Furthermore, There are two (2) external seam weld anomalies 'A' (LWFE- A) which show crack-like characteristics.

In addition, there are four (4) manufacturing anomalies affecting the pipe body. Over the complete line length, a total of ninety nine (99) deformation anomalies have been identified along the pipe body and eight (8) deformation anomalies affecting the long seam.

Repairs related to SCC or the seam weld:



Princeton - Oliver 12"

Date of the most recent MFL-C ILI: 2017-09-27

Summary of ILI Findings:

In total, five hundred and sixty (560) metal loss indications anomalies along the pipe body, and ninety one (91) metal loss anomalies in the long seam area reported in this line. One anomaly with a calculated wall loss of 60% or greater have been reported. The deepest reported metal loss anomaly is an external metal loss corrosion on the pipe body with a calculated depth of 63% at ROSEN log distance 65,293.339 m.

After applying the corrosion assessment criteria Rstreng (Effective Area) RPR (based on 100% SMYS) method and 6t x 6t interaction method for clusters, one (1) metal loss corrosion have been reported where $RPR_{Eff,Area}$ calculation is less than or equal 1.0 and $RPR_{0.85dL}$ (based on Modified B31G (0.85dL)) less than or equal to 1.0. This anomaly is an external metal loss corrosion on the pipe body with a calculated depth of 63% at ROSEN log distance 65,293.339 m with $RPR_{Eff,Area}$ equal to 0.97 and $RPR_{0.85d}$ equal to 0.93.

In addition, there are seventeen (17) manufacturing anomalies affecting the long seam, twenty seven (27) manufacturing anomalies identified in this pipeline section.

Over the complete line length, a total of one hundred thirty nine (139) deformation anomalies have been identified along the pipe body and nine (9) deformation anomalies affecting the long seam.

There are two (2) anomalies with linear characteristics reported with comment "possible linear anomaly", one with a depth of 63% at ROSEN log distance of 65,293.339 m and other with a depth of 33% at ROSEN log distance of 27,633.737 m. Furthermore, there is one (1) external seam weld anomaly 'A' (LWFE- A) which shows crack-like characteristic.

Repairs related to SCC or the seam weld:

There was one integrity dig driven by the MFL-C inspection where a crack-like indication was found within a metal loss feature close to the seam weld. A pressure containment sleeve was applied as a permanent repair.



Yahk – Trail (ELK) 12"

Date of the most recent MFL-C ILI: 2020-05-08

Summary of ILI Findings:

In total, 252 metal loss indications along the pipe body, and five (5) metal loss anomalies in the long seam area reported in this line. No anomalies with a calculated wall loss of 60% or greater have been reported. The deepest reported metal loss anomaly is an external metal loss corrosion anomaly on the pipe body with a calculated depth of 57% at ROSEN log. distance 82,642.536 m.

After applying the corrosion assessment criteria Rstreng (Effective Area) RPR (based on 100% SMYS) method and 6t x 6t interaction method for clusters, three (3) anomalies have been reported where RPR_{Eff.Area} is less than or equal 1.0. The most severe anomaly is an external metal loss corrosion cluster on the pipe body with a calculated depth of 53% at ROSEN log. distance 152,260.946 m with RPR_{Eff.Area} equal to 0.844.

In addition, there are 14 manufacturing anomalies affecting the long seam, and 48 manufacturing anomalies along the pipe body identified in this pipeline section.

Over the complete line length, a total of 215 deformation anomalies along the pipe body have been identified in this line segment, the six (6) of which have a comment "possible dent with meta loss".

Repairs related to SCC or the seam weld:



Mackenzie Lateral 6"

Date of the most recent MFL-C ILI: 2022-10-26

Summary of ILI Findings:

The ILI tool identified a total of 1401 metal loss defects.

The following table breaks down the metal loss defects into depth categories based on the surface of the pipe where they occur. This table includes metal loss, manufacturing related metal loss, seam weld metal loss, girth weld metal loss, and narrow axial defects (SWF-A, SWF-B). The table includes both the clustered metal loss and the individual metal loss within clusters.

Anomaly	Anomaly Classification	Internal	External	Totals
	≥80%	0	0	0
Metal Loss	70-79%	0	0	0
	60-69%	0	0	0
	50-59%	0	0	0
	40-49%	0	3	3
	30-39%	7	8	15
	20-29%	12	101	113
	10-19%	58	1212	1270
	Totals	77	1324	1401

Repairs related to SCC or the seam weld:



Mackenzie Loop 6"

Date of the most recent MFL-C ILI: 2022-10-28

Summary of ILI Findings:

The ILI tool identified a total of 343 metal loss defects.

The following table breaks down the metal loss defects into depth categories based on the surface of the pipe where they occur. This table includes metal loss, manufacturing related metal loss, seam weld metal loss, girth weld metal loss, and narrow axial defects (SWF-A, SWF-B, NCF-A, NCF-B). The table includes both the clustered metal loss and the individual metal loss within clusters.

Anomaly	Anomaly Classification	Internal	External	Totals
	≥80%	0	0	0
Metal Loss	70-79%	0	0	0
	60-69%	0	0	0
	50-59%	0	0	0
	40-49%	1	0	1
	30-39%	1	1	2
	20-29%	8	1	9
	10-19%	225	106	331
	Totals	235	108	343

Repairs related to SCC or the seam weld:



Mackenzie Loop 8"

Date of the most recent MFL-C ILI: 2022-10-28

Summary of ILI Findings:

The ILI tool identified a total of 52 metal loss defects.

The following table breaks down the metal loss defects into depth categories based on the surface of the pipe where they occur. This table includes metal loss, manufacturing related metal loss, seam weld metal loss, girth weld metal loss, and narrow axial defects (SWF-A, SWF-B, NCF-A, NCF-B). The table includes both the clustered metal loss and the individual metal loss within clusters.

Anomaly	Anomaly Classification	Internal	External	Totals
	≥80%	0	0	0
Metal Loss	70-79%	0	0	0
	60-69%	0	0	0
	50-59%	0	0	0
	40-49%	0	0	0
	30-39%	0	0	0
	20-29%	1	0	1
	10-19%	15	36	51
	Totals	16	36	52

Repairs related to SCC or the seam weld:



Cranbrook Loop 8"

Date of the most recent MFL-C ILI: 2022-06-20

Summary of ILI Findings:

In total, 448 deformation anomalies to report throughout the entire pipeline:

- There are 423 dents, the deepest of which has a reported dent depth of 7.3% and having a comment "associated with 6.7% ovality" located at ROSEN log distance 15,016.56 m.
- There are 24 wrinkles the most severe of which has a wrinkle height of 1.6% with a comment "on bend" located at ROSEN log distance 16,959.89 m.
- There is one (1) bulge with a reported depth of 1.9% located at ROSEN log distance 16,631.041 m.

In total, 276 metal loss indications along the pipe body, and 55 metal loss anomalies in the long seam area have been reported over the total pipeline length. The results of the inspection activities indicate that this line segment is mainly affected by external metal loss corrosion. No anomalies with a calculated wall loss of 80% or greater have been reported. The deepest reported metal loss anomaly is an external corrosion anomaly with a depth of 58% at ROSEN log distance 17,342.323 m.

After applying the corrosion assessment criteria based on RSTRENG0.85dL method and 3t x 3t interaction method for clusters, no anomalies with an RPR0.85dL less than or equal to 1.0 have been reported. The most severe feature based on RPR0.85dL is an internal metal loss manufacturing anomaly with an RPR0.85dL value of 1.039, and a reported depth of 41% located at ROSEN log distance 9,904.334 m.

In addition, there are 14 manufacturing anomalies on the pipe body and 20 manufacturing anomalies affecting the long seam identified in this pipeline section. There are 3 girth weld anomalies throughout the pipeline length.

Repairs related to SCC or the seam weld:

Attachment 13.3

FORTISBO	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Coastal Transmission System Transmission Integrity Management Capabilities Project (Application)	Submission Date: October 7, 2021
FURITS BC	Response to British Columbia Utilities Commission (BCUC) Information Request (IR) No. 2	Page 2

34.2 Please explain the extent to which inclusion of higher risk ITS pipelines would have delayed CPCN development.

5 Response:

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6 If the higher risk ITS pipelines were included in this Application it is likely that submission of the 7 CPCN application would have been delayed by a year or more.

8 FEI has been developing the ITS TIMC Project in parallel with the CTS TIMC Project to address 9 the risk cracking threats pose to the ITS pipelines. The results of the QRA demonstrated that the 10 CTS pipelines posed the highest overall safety risk at the system level, and based on this risk assessment, FEI has prioritized work on the CTS with this Application. Moreover, due to capacity 11 12 constraints (as discussed in the response to BCUC IR1 4.3), there are more complexities and 13 challenges associated with implementing EMAT ILI on the ITS pipelines. As including the higher 14 risk ITS pipelines would have delayed the CPCN application by a year or more, limiting the scope 15 of the Application to only the CTS pipelines was appropriate and allows FEI to address the highest 16 safety risk pipelines in a timely manner.

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- 20 34.3 Please quantify the pressure reduction that may be required after the ITS EMAT 21 ILI runs, detailing any relevant government regulations or technical standards.

23 Response:

24 Following completion of the ITS TIMC Project, FEI will have the capability to reduce the operating 25 pressure of the ITS pipelines by 20 percent following the initial EMAT ILI runs. This pressure 26 reduction is a reasonable and accepted industry standard practice.

27 The Canadian Standards Association (CSA) Z662:19 Oil and Gas Pipeline Systems standard 28 includes the following requirement for operating pipelines (Clause 10.3.2.2):

29 Where an engineering assessment, the company's integrity management 30 program, or observation indicates that portions of the pipeline system are 31 susceptible to failures, the operating company shall either implement measures 32 preventing such failures or operate the system under conditions that are 33 determined by an engineering assessment to be acceptable.

34 If the crack defects identified by the EMAT tool run could not be addressed in a timely manner. 35 FEI would conduct an engineering assessment in accordance with CSA Z662 and implement 36 measures for preventing failures or operate the system under conditions that are determined by 37 an engineering assessment to be acceptable.

FORTIS BC ⁻	FortisBC Energy Inc. (FEI or the Company) Application for a Certificate of Public Convenience and Necessity (CPCN) for Approval of the Coastal Transmission System Transmission Integrity Management Capabilities Project (Application)	Submission Date: October 7, 2021
	Response to British Columbia Utilities Commission (BCUC) Information Request (IR) No. 2	Page 3

In the case of a 20 percent pressure reduction, the pipeline, operating at its new restricted pressure, would have the same safety factor as a pipeline subject to a hydrostatic pressure test with a test factor of 1.25. This is the minimum safety factor adopted in CSA Z662, when verifying the pressure-containing capacity of a pipeline by hydrostatic testing, and has become the industry standard safety factor for integrity decision-making as illustrated by the examples below. This new operating pressure could be relied upon for a finite period until FEI completes all required defect

7 assessments and repairs.

8 An example of the adoption of the 20 percent reduction in operating pressure by industry 9 (operators and regulators) is illustrated by the Westcoast Energy Inc. (Enbridge) and the National

- 10 Energy Board (now known as the Canada Energy Regulator) response to the October 2018
- 11 cracking-related failure of a transmission pipeline in the Prince George area.¹ In that instance,
- 12 Westcoast's two pipelines in the vicinity were operated with a 20 percent reduction until such time
- 13 as the integrity of the lines could be confirmed.

14 Other gas transmission pipeline incident reports published on the Transportation Safety Board of

15 Canada's website² also support this integrity response, including the TransCanada PipeLines Ltd. 16 (NOVA Gas Transmission Ltd.) failure near Fort McMurray, Alberta³ (Incident date: 2013-10-17, 17 Report release date: 2015-11-03). The failed pipeline, when it was returned to service 18 approximately one month after the incident, had a restricted operating pressure of 80 percent 19 (7168 kPa) of its pre-failure operating pressure (8960 kPa). Another pipeline operating in the 20 vicinity of the failure site was also temporarily reduced to 80 percent of the discovery pressure as

- a precaution.
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- 24 25

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34.4 Please elaborate on what FEI means by "FEI does not face the same challenges with the CTS pipelines..."

2728 **Response:**

The challenges referred to by FEI in the preamble above relate to the capacity constraints that can result if a pipeline is required to operate at a reduced pressure in response to the findings

31 from an EMAT ILI run.

32 With their current system configurations, the CTS and ITS both face capacity constraints when a

33 pipeline is required to operate at reduced pressures. The CTS does not have sufficient capacity

- 34 when a pressure reduction is required on any individual CTS pipeline because the inlet to the
- 35 CTS has only a single pressure control point (the Huntingdon Control Station), which means that
- 36 the pressure reduction must be applied to the entire CTS (not just the pipeline where an anomaly

¹ <u>https://www.tsb.gc.ca/eng/rapports-reports/pipeline/2018/p18h0088/p18h0088.html</u>.

² https://www.tsb.gc.ca/eng/rapports-reports/pipeline/index.html.

³ <u>https://www.tsb.gc.ca/eng/rapports-reports/pipeline/2013/p13h0107/p13h0107.html</u>.